

Aggregate Optimization Chart

MIX ID'S: DDP154E7 and DDP154E8

Production Gradation Report

PLANT #: **P-102**

Sample Date: 11/6/17

Concrete Grade: **P1M**

Contractor: _____

Dates Test Represents: 11/6/2017 to 11/12/2017

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1400	8.34	2.69	44.4
IA	58-003	Stoneco	520	3.10	2.69	16.5
2NS	63-114	AA Highland	1230	7.44	2.65	39.0
Total Wt			3150	18.88		100.0

<----- Verify this number is 100%

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.8	100.0	100.0	99.0	1.0	1.0
1"	68.3	100.0	100.0	85.9	13.1	14.1
3/4"	48.0	100.0	100.0	76.9	9.0	23.1
1/2"	17.1	92.5	100.0	61.9	15.0	38.1
3/8"	7.1	81.7	100.0	55.7	6.2	44.3
#4	2.4	26.2	99.6	44.3	11.4	55.7
#8	1.7	6.5	85.6	35.3	9.0	64.7
#16	1.5	2.3	67.6	27.4	7.8	72.6
#30	1.4	1.7	46.7	19.1	8.3	80.9
#50	1.3	1.6	14.7	6.6	12.6	93.4
#100	1.3	1.5	2.3	1.7	4.9	98.3
LBW	1.1	1.3	0.3	0.8	0.9	99.2

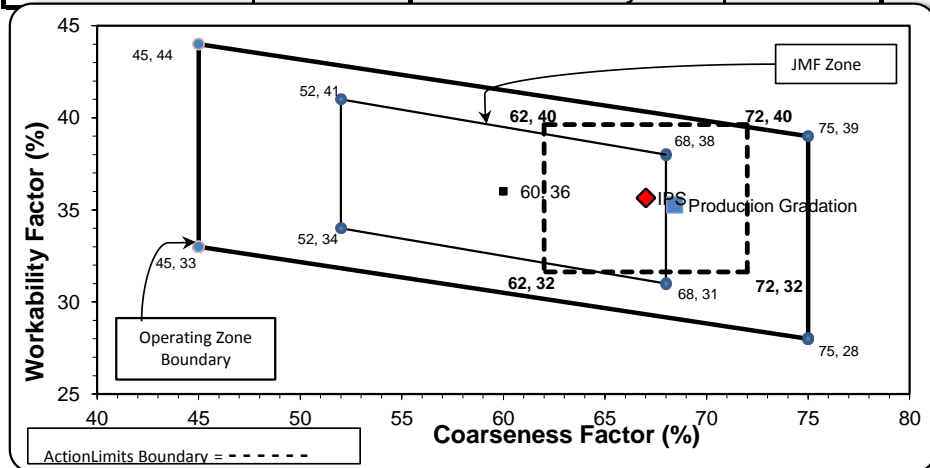


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*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **68** Workability Factor: **35**



Initial Production Sample (IPS)

Coarseness Factor: 67		Workability Factor: 36	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	87.2	12.8	12.8
3/4"	76.6	10.6	23.4
1/2"	64.4	12.2	35.6
3/8"	56.9	7.6	43.1
#4	44.1	12.7	55.9
#8	35.6	8.5	64.4
#16	27.7	8.0	72.3
#30	19.5	8.2	80.5
#50	7.8	11.6	92.2
#100	2.3	5.6	97.7
LBW	0.6	1.6	99.4

PREPARED BY:

Approved By: