

Aggregate Optimization Chart

MIX ID'S: DDS257E7 and DDS257E8

Production Gradation Report

PLANT #: **P-102**

Sample Date: 3/12/18

Concrete Grade: **S2M**

Contractor: _____

Dates Test Represents: 3/12/2018 to 3/18/2018

MDOT No.: _____

| Agg. Class | Pit # | Source | Weight (SSD) | ft ³ | Specific Gravity | % Contribution |
|-----------------|--------|-----------|--------------|-----------------|------------------|----------------|
| 6AA | 58-003 | Stoneco | 1400 | 8.34 | 2.69 | 44.3 |
| 26A | 58-003 | Stoneco | 500 | 2.98 | 2.69 | 15.8 |
| 2NS | 47-16 | Buno Road | 1260 | 7.62 | 2.65 | 39.9 |
| Total Wt | | | 3160 | 18.94 | | 100.0 |

<----- Verify this number is 100%

| Sieve | 6AA | 26A | 2NS | Cumulative % Passing | % Retained | Cumulative % Retained |
|-------|-------|-------|-------|----------------------|------------|-----------------------|
| 2" | 100.0 | 100.0 | 100.0 | 100.0 | 0.0 | 0.0 |
| 1.5" | 100.0 | 100.0 | 100.0 | 100.0 | 0.0 | 0.0 |
| 1" | 100.0 | 100.0 | 100.0 | 100.0 | 0.0 | 0.0 |
| 3/4" | 77.8 | 100.0 | 100.0 | 90.2 | 9.8 | 9.8 |
| 1/2" | 33.0 | 99.7 | 100.0 | 70.3 | 19.9 | 29.7 |
| 3/8" | 18.4 | 88.9 | 100.0 | 62.1 | 8.2 | 37.9 |
| #4 | 5.2 | 22.8 | 96.1 | 44.2 | 17.9 | 55.8 |
| #8 | 2.4 | 5.6 | 86.3 | 36.4 | 7.9 | 63.6 |
| #16 | 0.8 | 2.5 | 73.3 | 30.0 | 6.4 | 70.0 |
| #30 | 0.7 | 1.8 | 54.1 | 22.2 | 7.8 | 77.8 |
| #50 | 0.6 | 1.7 | 19.4 | 8.3 | 13.9 | 91.7 |
| #100 | 0.5 | 1.6 | 2.8 | 1.6 | 6.7 | 98.4 |
| LBW | 1.2 | 1.4 | 0.5 | 1.0 | 0.6 | 99.0 |

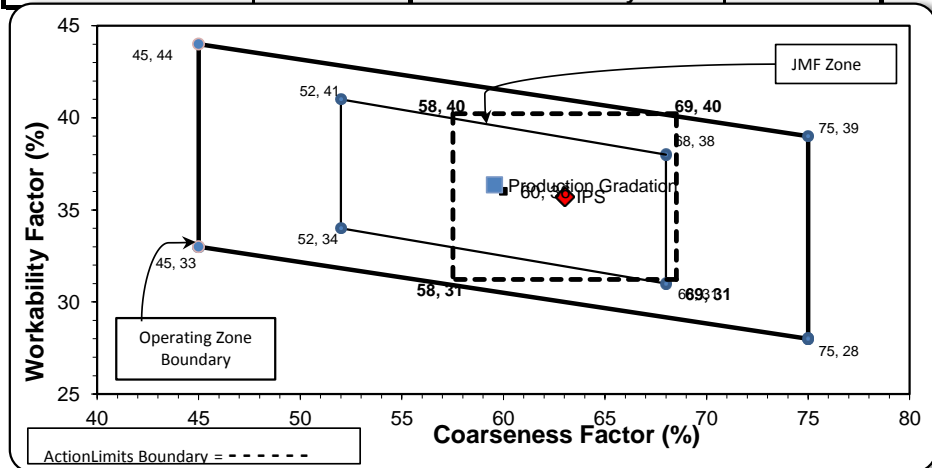


Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 60 **Workability Factor: 36**



Initial Production Sample (IPS)

| Coarseness Factor: 63 | | Workability Factor: 36 | |
|-----------------------|----------------------|------------------------|-----------------------|
| Sieve | Cumulative % Passing | % Retained | Cumulative % Retained |
| 2" | 100.0 | 0.0 | 0.0 |
| 1.5" | 100.0 | 0.0 | 0.0 |
| 1" | 99.2 | 0.8 | 0.8 |
| 3/4" | 90.9 | 8.3 | 9.1 |
| 1/2" | 71.3 | 19.6 | 28.7 |
| 3/8" | 59.5 | 11.8 | 40.5 |
| #4 | 43.8 | 15.7 | 56.2 |
| #8 | 35.7 | 8.1 | 64.3 |
| #16 | 27.0 | 8.7 | 73.0 |
| #30 | 18.6 | 8.4 | 81.4 |
| #50 | 6.8 | 11.8 | 93.2 |
| #100 | 1.4 | 5.4 | 98.6 |
| LBW | 0.6 | 0.8 | 99.4 |

PREPARED BY:

Approved By: