

# Aggregate Optimization Chart

MIX ID'S: DDS257E7 and DDS257E8

Production Gradation Report

**PLANT #:** **P-103**

Sample Date: 3/6/17

Concrete Grade: **S2M**

Contractor: \_\_\_\_\_

Dates Test Represents: 3/6/2017 to 3/12/2017

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1515	9.03	2.69	48.0
26A	58-003	Stoneco	350	2.09	2.69	11.1
2NS	81-93	Burmeister	1290	7.83	2.64	40.9
<b>Total Wt</b>			<b>3155</b>	<b>18.94</b>		<b>100.0</b>

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.6	100.0	100.0	99.8	0.2	0.2
3/4"	84.1	100.0	100.0	92.4	7.4	7.6
1/2"	46.9	99.2	100.0	74.4	18.0	25.6
3/8"	24.8	86.7	100.0	62.4	12.0	37.6
#4	5.7	17.7	99.3	45.3	17.1	54.7
#8	3.1	4.0	86.6	37.3	8.0	62.7
#16	2.3	2.0	69.3	29.7	7.7	70.3
#30	2.1	1.6	48.7	21.1	8.6	78.9
#50	2.0	1.4	16.1	7.7	13.4	92.3
#100	1.8	1.4	2.4	2.0	5.7	98.0
LBW	1.6	1.2	1.0	1.3	0.7	98.7

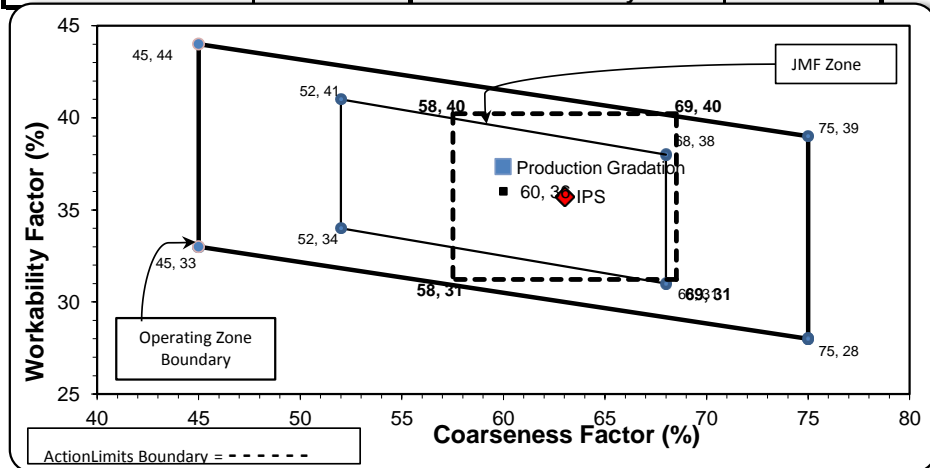


**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor: 60**      **Workability Factor: 37**



Initial Production Sample (IPS)

Coarseness Factor: 63		Workability Factor: 36	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

PREPARED BY:  
 SM, LLC Technical Service

Approved BY:

# Aggregate Optimization Chart

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Production Gradation Report

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MDOT No.: \_\_\_\_\_

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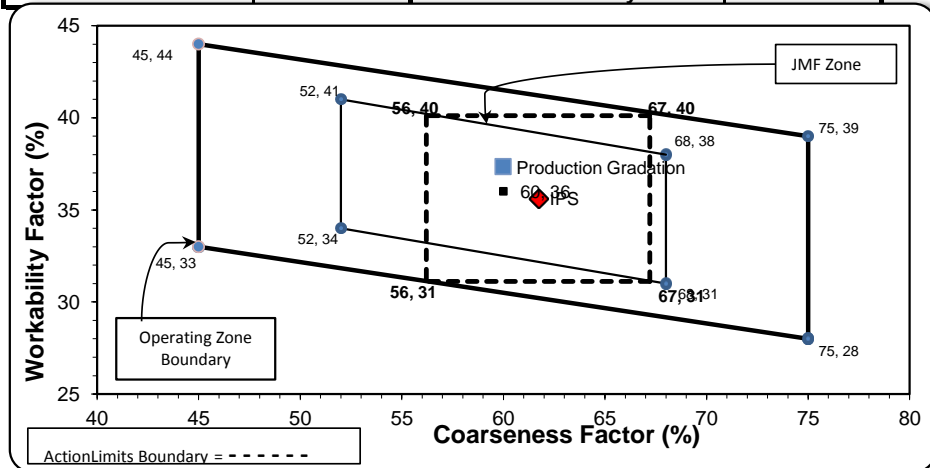


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Coarseness Factor: **62**  
 Workability Factor: **36**

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