

Aggregate Optimization Chart

MIX ID'S: DDS257E7, DDS257E5 and DDS257E8

Production Gradation Report

PLANT #: **P-103**

Sample Date: 8/7/17

Concrete Grade: **S2M**

Contractor: _____

Dates Test Represents: 8/7/2017 to 8/13/2017

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1655	9.86	2.69	52.5
26A	58-003	Stoneco	200	1.19	2.69	6.3
2NS	81-93	Burmeister	1300	7.89	2.64	41.2
Total Wt			3155	18.94		100.0

<----- Verify this number is 100%



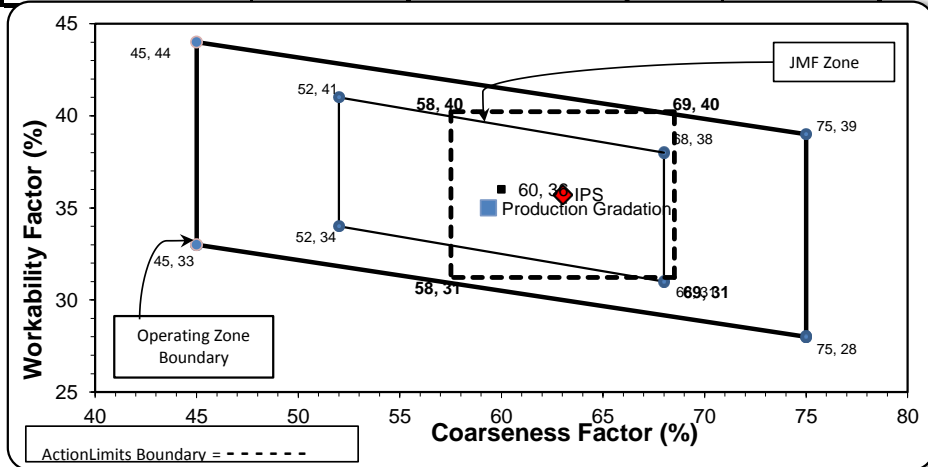
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	89.0	100.0	100.0	94.2	5.8	5.8
1/2"	50.2	99.8	100.0	73.9	20.4	26.1
3/8"	28.2	85.4	100.0	61.4	12.5	38.6
#4	3.8	29.5	96.6	43.7	17.7	56.3
#8	1.4	6.2	82.2	35.0	8.7	65.0
#16	1.6	2.9	66.4	28.4	6.6	71.6
#30	1.3	2.1	46.9	20.1	8.2	79.9
#50	1.0	2.0	17.6	7.9	12.2	92.1
#100	0.9	1.9	2.8	1.7	6.2	98.3
LBW	0.6	1.6	0.9	0.8	1.0	99.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	59	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	63		
Workability Factor:	36		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

PREPARED BY:
 SM, LLC Technical Service

Approved BY:

Aggregate Optimization Chart

MIX ID'S: WSN175E9

Production Gradation Report

PLANT #: **P-36**

Sample Date: 8/7/17

Concrete Grade: **S2M (SPECIAL, 5000 PSI)**

Contractor: _____

Dates Test Represents: 8/7/2017 to 8/13/2017

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1630	9.71	2.69	54.5
26A	71-47	Presque Isle	150	0.92	2.62	5.0
2NS	63-92	AA Grange Hall	1210	7.32	2.65	40.5
Total Wt			2990	17.95		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	89.0	100.0	100.0	94.0	6.0	6.0
1/2"	50.2	97.7	100.0	72.7	21.3	27.3
3/8"	28.2	84.4	100.0	60.1	12.7	39.9
#4	3.8	11.4	98.2	42.4	17.7	57.6
#8	1.4	2.5	87.0	36.1	6.3	63.9
#16	1.6	1.6	70.2	29.4	6.7	70.6
#30	1.3	1.4	48.3	20.3	9.0	79.7
#50	1.0	1.4	18.1	7.9	12.4	92.1
#100	0.9	1.3	2.6	1.6	6.3	98.4
LBW	0.6	1.2	0.2	0.5	1.1	99.5

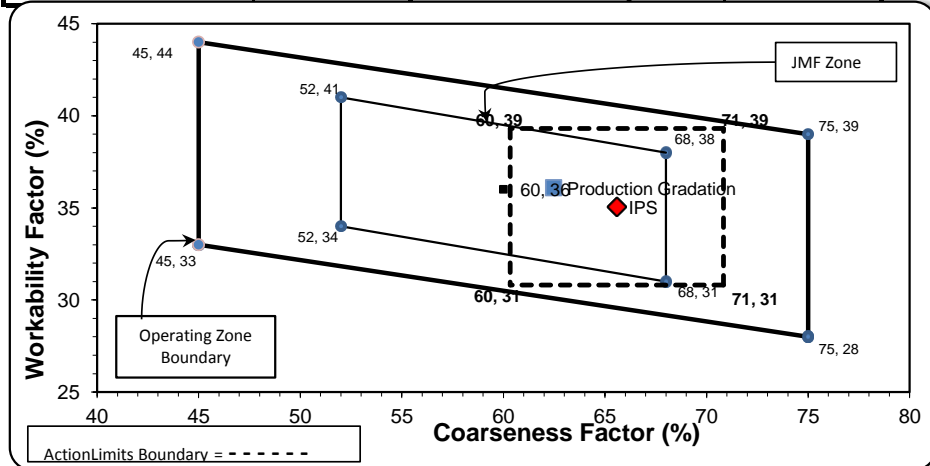


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Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

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Workability Factor:	35		
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1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	91.7	8.3	8.3
1/2"	66.8	24.8	33.2
3/8"	57.4	9.4	42.6
#4	43.0	14.4	57.0
#8	35.1	7.9	64.9
#16	28.0	7.1	72.0
#30	19.5	8.5	80.5
#50	8.1	11.4	91.9
#100	2.0	6.1	98.0
LBW	0.7	1.3	99.3

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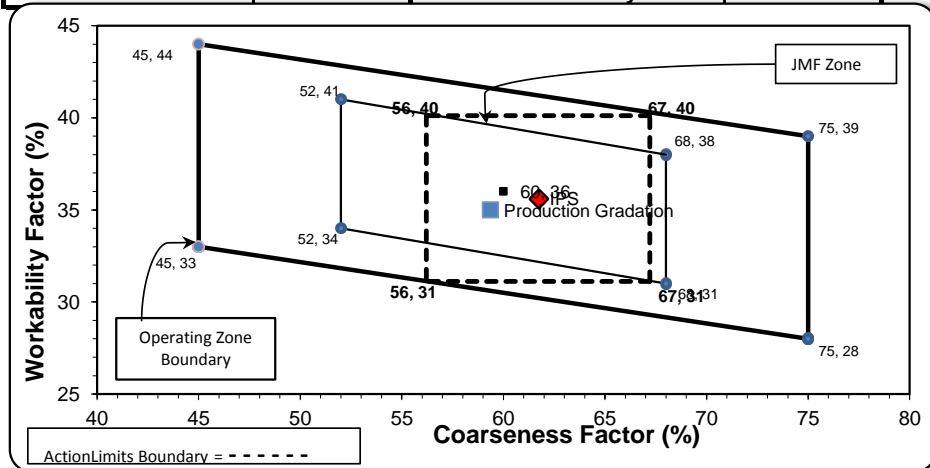


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3/8"	60.3	11.7	39.7
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#8	35.6	7.8	64.4
#16	28.4	7.2	71.6
#30	21.8	6.7	78.2
#50	9.1	12.6	90.9
#100	1.7	7.4	98.3
LBW	1.1	0.6	98.9

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Approved By: