

WORK ORDER

Great Lakes Scale

35380 UNION LAKE RD
 HARRISON TOWNSHIP, MI 48045
 Phone: (586)776-0517
 Fax: (586)776-3169
 Fed Tax ID: 38-3206225

Work Order# 0027355-1

Request Date 11/1/2019 2:09:00 PM

Schedule Date 11/4/2019 12:39:00 PM

Bill To SUP0896

SUP0896
 SUPERIOR MATERIALS HOLDINGS LLC
 PO BOX 2900
 FARMINGTON HILLS, MI, 48336
 (248) 788-8000

Ship To SUP1142

SUP1142
 SUPERIOR MATERIALS 20
 G 5300 NORTH DORT HWY
 FLINT , MI, 48505
 (248) 788-8000

Customer P.O

Requester DAN THOMAS

Phone (248) 788-8048

Email dehthomas@superiormaterials.net

CONTRACT TYPE: No Contract

DESCRIPTION:

TASK DESCRIPTION	SERVICE TYPE: CAL
SCALE CHECK 2 pm	

Service Date 11/4/2019

2 hours minimum portal to portal

WORK PERFORMED	TECHNICIAN(S)
CALL COMPLETE tested Agg and cement scale, no adjustments required	JOE BIELARZ, RAY MCCREARY

EQUIPMENT SERVICED	ASSET/UNIT #	SERIAL #	MODEL	LOCATION
40000 lb x 20 lb	62822A	62822A	ALKON SCALE/INDICATOR / COMMAND	Aggregate
10000 lb x 5 lb	62822C	62822C	ALKON SCALE/INDICATOR / COMMAND	Cement

PARTS LIST

Customer Signature

 Name:



GREAT LAKES SCALE COMPANY
 35380 UNION LAKE RD.
 HARRISON TOWNSHIP, MI 48045
 Phone: (586) 776-0517

Certificate of Calibration

Certificate ID: 62822C191104033320

Customer: SUPERIOR MATERIALS 20
 SUP1142 G 5300 NORTH DORT HWY

Test Date: 11/04/2019

FLINT , MI 48505

ISO Number: MS-FM-CEM-001

(*)Make: ALKON Model : COMMAND SN#: 62822C Capacity: 10000 LB Graduation: 5 LB

CALIBRATION DATE	DUE DATE	TEST INTERVAL	SCALE ID	SCALE CLASS
11/04/2019	05/05/2020	Semi-Annually	62822C	III
SCALE LOCATION			EQUIPMENT CONDITIONS	
Cement			Working	Clean
SELECT NUMBER OF PM DAYS:		CAPACITY	10000 UOM	INCREMENT
			LB	5

AS FOUND TEST USING TEST WEIGHTS

AS LEFT TEST USING TEST WEIGHTS

Weight Applied	Reading			Error			Weight Applied	Reading			Error		
0	LB	0	LB	0	LB		0	LB	0	LB	0	LB	
2000	LB	2000	LB	0	LB		2000	LB	2000	LB	0	LB	
4000	LB	4000	LB	0	LB		4000	LB	4000	LB	0	LB	
6000	LB	6000	LB	0	LB		6000	LB	6000	LB	0	LB	
4000	LB	4000	LB	0	LB		4000	LB	4000	LB	0	LB	
2000	LB	2000	LB	0	LB		2000	LB	2000	LB	0	LB	
0	LB	0	LB	0	LB		0	LB	0	LB	0	LB	
	LB		LB		LB			LB		LB		LB	
	LB		LB		LB			LB		LB		LB	
	LB		LB		LB			LB		LB		LB	

AS LEFT BUILD TEST

Test Weight Applied	Material Weight Applied			Reading			Error		
6000	LB	3060	LB	9060	LB	0	LB		
	LB		LB		LB		LB		
	LB		LB		LB		LB		
	LB		LB		LB		LB		
	LB		LB		LB		LB		
	LB		LB		LB		LB		
	LB		LB		LB		LB		
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	LB		LB		LB		LB		
	LB		LB		LB		LB		
	LB		LB		LB		LB		

OVERALL TEST RESULTS PASS

Customer: SUPERIOR MATERIALS 20
 SUP1142 G 5300 NORTH DORT HWY

FLINT , MI 48505

Certificate ID: 62822C191104033320

Test Date: 11/04/2019

ISO Number: MS-FM-CEM-001

TEST INFORMATION

TEST WEIGHT CLASSIFICATION	EXPANDED UNCERTAINTY
F	3.68
ENVIRONMENTAL CONDITIONS	TEMPERATURE
Acceptable	55
WAS THE SCALE WITHIN CUSTOMERS REQUIRED ACCURACY?	
Yes	
TEST LOCATION	OVERALL RESULT
Onsite	Pass adjustment needed

Comments:

TRACEABILITY CERTIFICATE NUMBERS:			
Kit	NIST	Date	Date Due
Description			
GL0601	MI-06-19-14292	6/13/2019	6/13/2021
TRUCK 6 - 1000 LB			
GL0602	MI-06-19-14292	6/13/2019	6/13/2021
TRUCK 6 - 1000 LB			
GL0603	MI-06-19-14292	6/13/2019	6/13/2021
TRUCK 6 - 1000 LB			
GL0604	MI-06-19-14292	6/13/2019	6/13/2021
TRUCK 6 - 1000 LB			
GL0605	MI-06-19-14292	6/13/2019	6/13/2021
TRUCK 6 - 1000 LB			
GL0606	MI-06-19-14292	6/13/2019	6/13/2021
TRUCK 6 - 1000 LB			

Technician(s): RAY MCCREARY; Joe B.

Signature:



Devices were calibrated with the certified test weights. Adjustments made to restore and/or maintain the accuracy of the device conform to the tolerances established by NIST or Manufacturers Specifications. Best measurement of uncertainty calculated using a coverage factor of K=2. This provides confidence level of 95%.



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Certificate of Calibration

Customer: SUPERIOR MATERIALS 20
 SUP1142 G 5300 NORTH DORT HWY

Certificate ID: 62822A191104033139

Test Date: 11/04/2019

FLINT , MI 48505

ISO Number: MS-FM-CEM-001

(*)Make: ALKON Model : COMMAND SN#: 62822A Capacity: 40000 LB Graduation: 20 LB

CALIBRATION DATE	DUE DATE	TEST INTERVAL	SCALE ID	SCALE CLASS
11/04/2019	05/05/2020	Semi-Annually	62822A	III
SCALE LOCATION		EQUIPMENT CONDITIONS		
Aggregate		Working	Clean	
SELECT NUMBER OF PM DAYS:	CAPACITY	40000 UOM	LB	INCREMENT 20

AS FOUND TEST USING TEST WEIGHTS

Weight Applied	Reading	Error
0	LB 0	LB 0
2000	LB 2000	LB 0
4000	LB 4000	LB 0
6000	LB 6000	LB 0
4000	LB 4000	LB 0
2000	LB 2000	LB 0
0	LB 0	LB 0
	LB	LB
	LB	LB
	LB	LB

AS LEFT TEST USING TEST WEIGHTS

Weight Applied	Reading	Error
	LB	LB
	LB	LB
	LB	LB
	LB	LB
	LB	LB
	LB	LB
	LB	LB
	LB	LB
	LB	LB
	LB	LB

AS LEFT BUILD TEST

Test Weight Applied	Material Weight Applied	Reading	Error
6000	LB 6000	LB 12000	LB 0
6000	LB 12000	LB 18000	LB 0
6000	LB 18000	LB 24000	LB 0
6000	LB 24000	LB 30000	LB 0
6000	LB 32000	LB 38000	LB 0
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB
	LB	LB	LB

OVERALL TEST RESULTS PASS

Customer: SUPERIOR MATERIALS 20
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Certificate ID: 62822A191104033139

Test Date: 11/04/2019

ISO Number: MS-FM-CEM-001

TEST INFORMATION

TEST WEIGHT CLASSIFICATION	EXPANDED UNCERTAINTY
F	15
ENVIRONMENTAL CONDITIONS	TEMPERATURE
Acceptable	55
WAS THE SCALE WITHIN CUSTOMERS REQUIRED ACCURACY?	
Yes	
TEST LOCATION	OVERALL RESULT
Onsite	Pass w/o adjustment

Comments:

Load tested to 6000 bubuibuilbuild tested to 38000 lb aled.

TRACEABILITY CERTIFICATE NUMBERS:

Kit	NIST	Date	Date Due
Description			
GL0601	MI-06-19-14292	6/13/2019	6/13/2021
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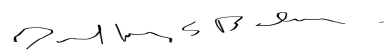
TECHNICIAN(S)
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PARTS LIST

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Customer Signature



Jeff barber