

WORK ORDER

Great Lakes Scale

35380 UNION LAKE RD
 HARRISON TOWNSHIP, MI 48045
 Phone: (586)776-0517
 Fax: (586)776-3169
 Fed Tax ID: 38-3206225

Work Order# 0029392-1
Request Date 11/16/2020 8:42:00 AM
Schedule Date 11/17/2020 2:00:00 PM

Bill To SUP0896

SUP0896
 SUPERIOR MATERIALS HOLDINGS LLC
 PO BOX 2900
 FARMINGTON HILLS, MI, 48336
 (248) 788-8000

Ship To SUP1422

SUP1422
 SUPERIOR MATERIALS 101
 40 Floral
 MT CLEMENS, MI, 48043
 (248) 788-8000

Customer P.O

Requester Dan Thomas
Phone (248) 788-8048
Email dehthomas@superiormaterials.net

CONTRACT TYPE: No Contract

DESCRIPTION:

TASK DESCRIPTION	SERVICE TYPE: CAL
SCALE CHECK	

Service Date 11/17/2020

2 hours minimum portal to portal

WORK PERFORMED
 CALL COMPLETE Test and calibrate hopper scales.

TECHNICIAN(S)
 JOE AGY, MIKE GLADSTONE

EQUIPMENT SERVICED	ASSET/UNIT #	SERIAL #	MODEL	LOCATION
40,000 x 20 lb	23635agg	23635agg	ALKON SCALE/INDICATOR / COMMAND	
10,000 x 5 lb	23635cem	23635cem	ALKON SCALE/INDICATOR / COMMAND	

PARTS LIST

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Customer Signature



No signature due to virus



GREAT LAKES SCALE COMPANY
 35380 UNION LAKE RD.
 HARRISON TOWNSHIP, MI 48045
 Phone: (586) 776-0517

Certificate of Calibration

Customer: SUPERIOR MATERIALS 101
 SUP1422 40 Floral

Certificate ID: 23635agg201119030409

Test Date: 11/17/2020

MT CLEMENS, MI 48043

ISO Number: MS-FM-CEM-001

(*)Make: ALKON Model : COMMAND SN#: 23635agg Capacity: 40000 lb Graduation: 20 lb

CALIBRATION DATE	DUE DATE	TEST INTERVAL	SCALE ID	SCALE CLASS
11/17/2020	05/19/2021	Semi-Annually	23635agg	III L
SCALE LOCATION		EQUIPMENT CONDITIONS		
		Working	Clean	
SELECT NUMBER OF PM DAYS:		CAPACITY	40000 UOM lb	INCREMENT 20

AS FOUND TEST USING TEST WEIGHTS

AS LEFT TEST USING TEST WEIGHTS

AS FOUND TEST USING TEST WEIGHTS						AS LEFT TEST USING TEST WEIGHTS					
Weight Applied	Reading		Error			Weight Applied	Reading		Error		
0	lb	0	lb	0	lb	0	lb	0	lb	0	lb
6000	lb	6010	lb	10	lb	1000	lb	1000	lb	0	lb
0	lb	0	lb	0	lb	2000	lb	2000	lb	0	lb
	lb		lb		lb	3000	lb	3000	lb	0	lb
	lb		lb		lb	4000	lb	4000	lb	0	lb
	lb		lb		lb	5000	lb	5000	lb	0	lb
	lb		lb		lb	6000	lb	6000	lb	0	lb
	lb		lb		lb		lb		lb		lb
	lb		lb		lb		lb		lb		lb
	lb		lb		lb		lb		lb		lb

AS LEFT BUILD TEST

Test Weight Applied		Material Weight Applied		Reading		Error	
0	lb	0	lb	0	lb	0	lb
2000	lb	8000	lb	10000	lb	0	lb
4000	lb	8000	lb	12000	lb	0	lb
6000	lb	8000	lb	14000	lb	0	lb
2000	lb	16000	lb	18000	lb	0	lb
4000	lb	16000	lb	20000	lb	0	lb
6000	lb	16000	lb	22000	lb	0	lb
2000	lb	24000	lb	26000	lb	0	lb
4000	lb	24000	lb	28000	lb	0	lb
6000	lb	24000	lb	30000	lb	0	lb
2000	lb	32000	lb	34000	lb	0	lb
4000	lb	32000	lb	36000	lb	0	lb
6000	lb	32000	lb	38000	lb	0	lb
	lb		lb		lb		lb
	lb		lb		lb		lb
	lb		lb		lb		lb
	lb		lb		lb		lb
	lb		lb		lb		lb

OVERALL TEST RESULTS PASS

Customer: SUPERIOR MATERIALS 101
 SUP1422 40 Floral

Certificate ID: 23635agg201119030409

Test Date: 11/17/2020

MT CLEMENS, MI 48043

ISO Number: MS-FM-CEM-001

TEST INFORMATION

TEST WEIGHT CLASSIFICATION	EXPANDED UNCERTAINTY
F	15
ENVIRONMENTAL CONDITIONS	TEMPERATURE
Acceptable	50
WAS THE SCALE WITHIN CUSTOMERS REQUIRED ACCURACY?	
Yes	
TEST LOCATION	OVERALL RESULT
Onsite	Pass adjustment needed

Comments:

Test and calibrate scale,sealed.

TRACEABILITY CERTIFICATE NUMBERS:

Kit	NIST	Date	Date Due
Description			
GL1502	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1503	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1504	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1505	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1506	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1517	MI-06-19-14306	6/26/2019	6/26/2021
TRUCK 15 - 1000 LB			

Technician(s): JOE AGY;MIKE GLADSTONE;

Signature:



Devices were calibrated with the certified test weights. Adjustments made to restore and/or maintain the accuracy of the device conform to the tolerances established by NIST or Manufacturers Specifications. Best measurement of uncertainty calculated using a coverage factor of K=2. This provides confidence level of 95%.

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PARTS LIST

Customer Signature



No signature due to virus

Customer: SUPERIOR MATERIALS 101
 SUP1422 40 Floral

Certificate ID: 23635cem201119030808

Test Date: 11/17/2020

MT CLEMENS, MI 48043

ISO Number: MS-FM-CEM-001

TEST INFORMATION

TEST WEIGHT CLASSIFICATION	EXPANDED UNCERTAINTY
F	3.68
ENVIRONMENTAL CONDITIONS	TEMPERATURE
Acceptable	50
WAS THE SCALE WITHIN CUSTOMERS REQUIRED ACCURACY?	
Yes	
TEST LOCATION	OVERALL RESULT
Onsite	Pass adjustment needed

Comments:

Test and calibrate scale,sealed.

TRACEABILITY CERTIFICATE NUMBERS:

Kit	NIST	Date	Date Due
Description			
GL1502	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1503	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1504	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1505	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1506	MI-03-19-14172	3/19/2019	3/19/2021
TRUCK 15 - 1000 LB			
GL1517	MI-06-19-14306	6/26/2019	6/26/2021
TRUCK 15 - 1000 LB			

Technician(s): JOE AGY;MIKE GLADSTONE;

Signature:



Devices were calibrated with the certified test weights. Adjustments made to restore and/or maintain the accuracy of the device conform to the tolerances established by NIST or Manufacturers Specifications. Best measurement of uncertainty calculated using a coverage factor of K=2. This provides confidence level of 95%.