



# WORK ORDER

**Great Lakes Scale**

35380 UNION LAKE RD  
 HARRISON TOWNSHIP, MI 48045  
 Phone: (586)776-0517  
 Fax: (586)776-3169  
 Fed Tax ID: 38-3206225

**Work Order#** 0034567-1  
**Request Date** 5/1/2023 7:39:00 AM  
**Schedule Date** 5/1/2023 7:39:00 AM

**Bill To** SUP0896  
 SUP0896  
 SUPERIOR MATERIALS HOLDINGS LLC  
 PO BOX 2900  
 FARMINGTON HILLS, MI, 48336  
 (248) 788-8000

**Ship To** SUP1422  
 SUP1422  
 SUPERIOR MATERIALS 4910 (101)  
 40 Floral  
 MT CLEMENS, MI, 48043  
 (248) 788-8000

**Customer P.O** 6300426007  
**Requester** DAN THOMAS  
**Phone** (248) 788-8000  
**Email** dan.hargrave-thomas@vcimentos.com

**CONTRACT TYPE:** No Contract

**DESCRIPTION:**

TASK DESCRIPTION	SERVICE TYPE: CAL
SCALE CHECK 2PM	

Service Date 5/1/2023

**2 hours minimum portal to portal**

WORK PERFORMED	TECHNICIAN(S)
CALL COMPLETE	JOE BIELARZ, LUCAS SULLIVAN
Tested scales on both the plants, calibrated both cement scales. Calibration reports produced.	

EQUIPMENT SERVICED	ASSET/UNIT #	SERIAL #	MODEL	LOCATION
40,000 x 20 lb	23635agg	23635agg	ALKON SCALE/INDICATOR / COMMAND	
10,000 x 5 lb	23635cem	23635cem	ALKON SCALE/INDICATOR / COMMAND	

PARTS LIST

Customer Signature

\_\_\_\_\_  
Name:



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10,000 x 5 lb	23635cem	23635cem	ALKON SCALE/INDICATOR / COMMAND	

PARTS LIST

Customer Signature

Art



# Certificate of Calibration

**Customer:** SUPERIOR MATERIALS 4910 (101)  
 SUP1422 40 Floral

**Certificate ID:** 23635cem230501033550

**Test Date:** 05/01/2023

MT CLEMENS, MI 48043

**ISO Number:** MS-FM-CEM-001

(\*)Make: ALKON Model : COMMAND SN#: 23635cem Capacity: 10000 lb Graduation: 5 lb

CALIBRATION DATE	DUE DATE	TEST INTERVAL	SCALE ID	SCALE CLASS
05/01/2023	10/31/2023	Semi-Annually	23635cem	III
SCALE LOCATION			EQUIPMENT CONDITIONS	
			Working	Clean
SELECT NUMBER OF PM DAYS:		CAPACITY	10000 UOM	INCREMENT
			lb	5

### AS FOUND TEST USING TEST WEIGHTS

### AS LEFT TEST USING TEST WEIGHTS

Weight Applied	Reading	Error	Weight Applied	Reading	Error
0	lb	0	0	lb	0
2000	lb	2000	2000	lb	2000
4000	lb	4000	4000	lb	4000
6000	lb	6000	6000	lb	6000
0	lb	0	0	lb	0
	lb			lb	
	lb			lb	
	lb			lb	
	lb			lb	
	lb			lb	

### AS LEFT BUILD TEST

Test Weight Applied	Material Weight Applied	Reading	Error
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb
lb	lb	lb	lb

OVERALL TEST RESULTS N/A

**Customer:** SUPERIOR MATERIALS 4910 (101)  
 SUP1422 40 Floral

**Certificate ID:** 23635cem230501033550

**Test Date:** 05/01/2023

MT CLEMENS, MI 48043

**ISO Number:** MS-FM-CEM-001

**TEST INFORMATION**

TEST WEIGHT CLASSIFICATION	EXPANDED UNCERTAINTY
F	8.7
ENVIRONMENTAL CONDITIONS	TEMPERATURE
Acceptable	60
WAS THE SCALE WITHIN CUSTOMERS REQUIRED ACCURACY?	
Yes	
TEST LOCATION	OVERALL RESULT
Onsite	Pass w/o adjustment

**Comments:**

Scale on zero, load tested, build tested and sealed.

**TRACEABILITY CERTIFICATE NUMBERS:**

Kit	NIST	Date	Date Due
Description			
GL1501	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1506	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1505	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1504	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1503	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1502	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			

**Technician(s):** JOE BIELARZ;LUCAS SULLIVAN;

Signature: **Lucas Sullivan** Digitally signed by Lucas Sullivan

Devices were calibrated with the certified test weights. Adjustments made to restore and/or maintain the accuracy of the device conform to the tolerances established by NIST or Manufacturers Specifications. Best measurement of uncertainty calculated using a coverage factor of K=2. This provides confidence level of 95%.

# Certificate of Calibration

**Customer:** SUPERIOR MATERIALS 4910 (101)  
 SUP1422 40 Floral

**Certificate ID:** 23635agg230501033624

**Test Date:** 05/01/2023

MT CLEMENS, MI 48043

**ISO Number:** MS-FM-CEM-001

(\*)Make: ALKON Model : COMMAND SN#: 23635agg Capacity: 40000 lb Graduation: 20 lb

CALIBRATION DATE	DUE DATE	TEST INTERVAL	SCALE ID	SCALE CLASS
05/01/2023	10/31/2023	Semi-Annually	23635agg	III L
SCALE LOCATION		EQUIPMENT CONDITIONS		
		Working	Clean	
SELECT NUMBER OF PM DAYS:	CAPACITY	40000	UOM	lb
	INCREMENT			20

### AS FOUND TEST USING TEST WEIGHTS

### AS LEFT TEST USING TEST WEIGHTS

Weight Applied	Reading	Error	Weight Applied	Reading	Error
0	lb 0	lb 0	0	lb 0	lb 0
2000	lb 2000	lb 0	2000	lb 2000	lb 0
4000	lb 4000	lb 0	4000	lb 4000	lb 0
6000	lb 6000	lb 0	6000	lb 6000	lb 0
0	lb 0	lb 0	0	lb 0	lb 0
	lb	lb		lb	lb
	lb	lb		lb	lb
	lb	lb		lb	lb
	lb	lb		lb	lb
	lb	lb		lb	lb
	lb	lb		lb	lb

### AS LEFT BUILD TEST

Test Weight Applied	Material Weight Applied	Reading	Error
6000	lb 10000	lb 16000	lb 0
6000	lb 20000	lb 26000	lb 0
6000	lb 32000	lb 38000	lb 0
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb
	lb	lb	lb

**OVERALL TEST RESULTS PASS**

**Customer:** SUPERIOR MATERIALS 4910 (101)  
 SUP1422 40 Floral

**Certificate ID:** 23635agg230501033624

**Test Date:** 05/01/2023

MT CLEMENS, MI 48043

**ISO Number:** MS-FM-CEM-001

**TEST INFORMATION**

TEST WEIGHT CLASSIFICATION	EXPANDED UNCERTAINTY
F	35
ENVIRONMENTAL CONDITIONS	TEMPERATURE
Acceptable	60
WAS THE SCALE WITHIN CUSTOMERS REQUIRED ACCURACY?	
Yes	
TEST LOCATION	OVERALL RESULT
Onsite	Pass w/o adjustment

**Comments:**

Scale on zero, load tested, build tested and sealed.

**TRACEABILITY CERTIFICATE NUMBERS:**

Kit	NIST	Date	Date Due
Description			
GL1501	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1506	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1505	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1504	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1503	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			
GL1502	MI--03-23-16216	3/9/2023	3/9/2025
TRUCK 15 - 1000 LB			

**Technician(s):** JOE BIELARZ;LUCAS SULLIVAN;

Signature: **Lucas Sullivan** Digitally signed by Lucas Sullivan

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