

Aggregate Optimization Chart

Production Gradation Report

PLANT #: P-32

Sample Date: 3/29/21

Dates Test Represents: 3/30/2021 through 4/5/2021

Concrete Grade: S2M

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	Contribution %
6AA	71-47	Presque Isle	1620	9.91	2.62	53.1
26A	71-47	Presque Isle	200	1.22	2.62	6.6
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3
Total Wt			3050	18.57		100.0

Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	81.0	100.0	100.0	89.9	10.1	10.1
1/2"	39.7	97.1	100.0	67.8	22.1	32.2
3/8"	21.3	83.3	100.0	57.1	10.7	42.9
#4	3.6	16.8	96.2	41.8	15.3	58.2
#8	2.4	4.8	84.1	35.5	6.3	64.5
#16	2.1	3.0	68.4	28.9	6.6	71.1
#30	2.0	2.7	48.7	20.9	8.0	79.1
#50	1.9	2.5	21.7	9.9	11.0	90.1
#100	1.7	2.4	5.6	3.3	6.6	96.7
LBW	1.2	2.2	1.3	1.3	2.0	98.7

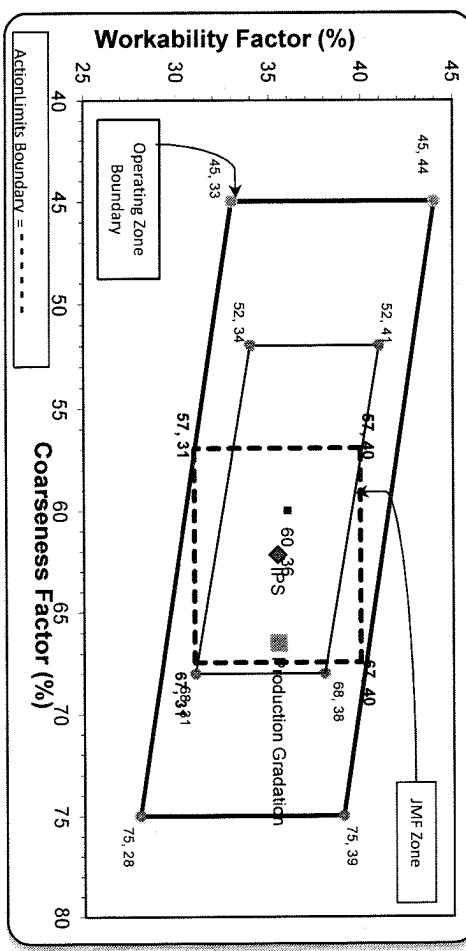
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max.
 nom. max. #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max.
 nom. max. #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when
 a 2" max. size (nom. Max. 1.5") aggregate is used.



Superior Materials, LLC
 30701 W. 10 Mile Rd.
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Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 67 Workability Factor: 36



Initial Production Sample (IPS)

Sieve	% Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	94.0	6.0	6.0
1/2"	70.2	23.7	29.8
3/8"	59.9	10.4	40.1
#4	42.7	17.2	57.3
#8	35.5	7.2	64.5
#16	28.4	7.0	71.6
#30	19.2	9.2	80.8
#50	8.9	10.3	91.1
#100	3.1	5.9	96.9
LBW	1.4	1.7	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By: _____

Plant 958-JMT
Product 1022-2NS GR - Smelter Bay
Period: 03/28/2021 - 04/03/2021

Name/Title Doug Storey / QC Technician
Report Date 04/03/2021

Procedure	Sieve/Test	Result	Unit	2NS GR Spec
	3/8" (9.5mm)	100.0	%	100-100
	#4 (4.75mm)	96.2	%	95-100
	#8 (2.36mm)	84.1	%	65-95
	#16 (1.18mm)	68.4	%	35-75
	#30 (.6mm)	48.7	%	20-55
	#50 (.3mm)	21.7	%	10-30
	#100 (.15mm)	5.6	%	0-10
	#200 (75µm)	1.7	%	
	FM	2.75		2.6-3
	Wash Loss (#200/75um)	1.3	%	0-3
	Total Moisture	5.5	%	

Edw. C. Levy Co.

JMT
 8911 W. Jefferson
 Detroit, 48209
 (313) 429-2429

Plant 958-JMT

Product 1067-26A Mod LS

Name/Title Doug Storey / QC Technician

Period: 03/28/2021 - 04/03/2021

Report Date 04/03/2021

Procedure	Sieve/Test	Result	Unit	26A Mod LS Spec
	2" (50mm)	100.0	%	
	1 1/2" (37.5mm)	100.0	%	
	1" (25mm)	100.0	%	
	3/4" (19mm)	100.0	%	100-100
	1/2" (12.5mm)	97.1	%	95-100
	3/8" (9.5mm)	83.3	%	60-95
	#4 (4.75mm)	16.8	%	5-30
	#8 (2.36mm)	4.8	%	0-12
	#16 (1.18mm)	3.0	%	
	#30 (.6mm)	2.7	%	
	#50 (.3mm)	2.5	%	
	#100 (.15mm)	2.4	%	
	#200 (75µm)	2.2	%	
	Wash Loss (#200/75um)	2.2	%	0-3
	Total Moisture	3.2	%	

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Plant 958-JMT

Product 1054-6AA LS PI

Name/Title Doug Storey / QC Technician

Period: 03/28/2021 - 04/03/2021

Report Date 04/03/2021

Procedure	Sieve/Test	Result	Unit	6AA LS PI Spec
	2" (50mm)	100.0	%	
	1 1/2" (37.5mm)	100.0	%	100-100
	1" (25mm)	100.0	%	95-100
	3/4" (19mm)	81.0	%	
	1/2" (12.5mm)	39.7	%	30-60
	3/8" (9.5mm)	21.3	%	
	#4 (4.75mm)	3.6	%	0-8
	#8 (2.36mm)	2.4	%	
	#16 (1.18mm)	2.1	%	
	#30 (.6mm)	2.0	%	
	#50 (.3mm)	1.9	%	
	#100 (.15mm)	1.7	%	
	#200 (75µm)	1.5	%	
	Wash Loss (#200/75um)	1.2	%	0-2
	Total Moisture	4.0	%	