

Aggregate Optimization Chart

PLANT #: **P-101**

Sample Date: 8/23/21

Concrete Grade: **P1M**

Contractor: _____

Dates Test Represents: 8/24/2021 through 8/30/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	75-051	Mid-Michigan	1200	7.23	2.66	39.1
Total Wt			3070	18.67		100.0

<---- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.8	100.0	100.0	99.2	0.8	0.8
1"	49.1	100.0	100.0	82.3	17.0	17.7
3/4"	12.1	99.2	100.0	69.2	13.1	30.8
1/2"	3.2	82.4	100.0	61.7	7.5	38.3
3/8"	2.2	60.0	100.0	55.5	6.2	44.5
#4	1.8	13.3	99.3	42.9	12.6	57.1
#8	1.6	3.4	82.5	33.7	9.2	66.3
#16	1.5	2.0	65.8	26.8	6.9	73.2
#30	1.5	1.8	49.4	20.3	6.5	79.7
#50	1.4	1.7	24.2	10.4	9.9	89.6
#100	1.3	1.6	5.7	3.1	7.3	96.9
LBW	1.2	1.4	0.7	1.1	2.0	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

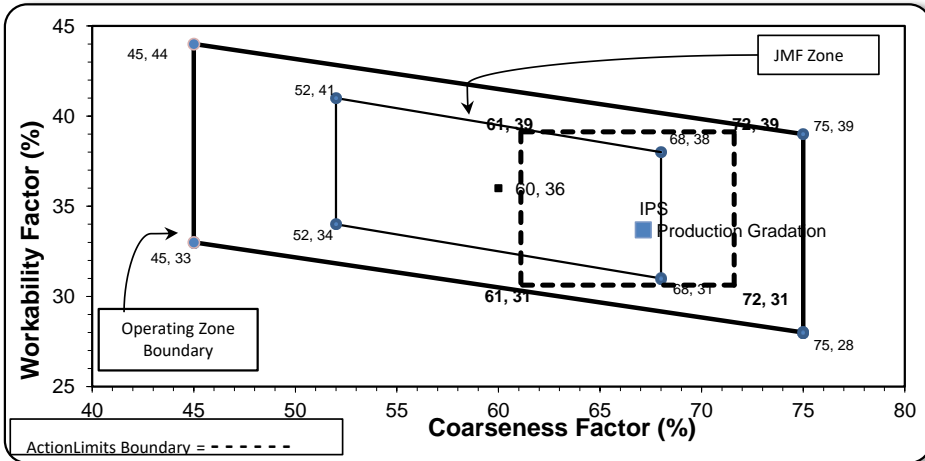
Coarseness Factor:	67	Workability Factor:	34
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Initial Production Sample (IPS)

Coarseness Factor:	66
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Workability Factor:	35
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	84.3	15.3	15.7
3/4"	74.8	9.6	25.2
1/2"	64.3	10.4	35.7
3/8"	56.8	7.5	43.2
#4	43.0	13.8	57.0
#8	34.9	8.1	65.1
#16	26.4	8.5	73.6
#30	19.9	6.5	80.1
#50	10.4	9.5	89.6
#100	3.4	7.0	96.6
LBW	1.2	2.2	98.8



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 8/23/21

Concrete Grade: **P1M**

Contractor: _____

Dates Test Represents: 8/24/2021 through 8/30/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1420	8.46	2.69	45.5
IA	58-003	Stoneco	500	2.98	2.69	16.0
2NS	63-114	Highland	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



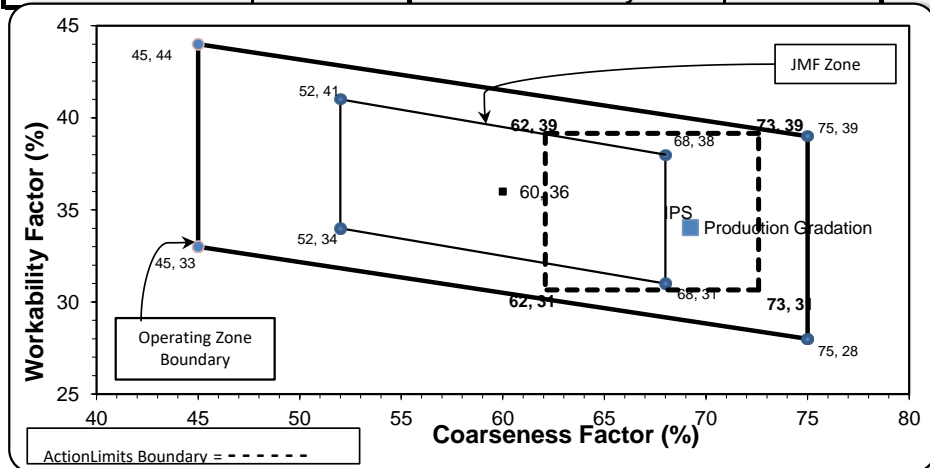
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	66.3	100.0	100.0	84.7	15.3	15.3
3/4"	46.1	100.0	100.0	75.5	9.2	24.5
1/2"	14.2	94.2	100.0	60.0	15.4	40.0
3/8"	5.6	83.2	100.0	54.3	5.7	45.7
#4	2.0	24.8	98.9	42.9	11.4	57.1
#8	1.8	6.7	83.6	34.0	8.9	66.0
#16	1.8	3.4	66.9	27.1	7.0	72.9
#30	1.6	2.2	49.0	19.9	7.2	80.1
#50	1.4	2.0	23.5	10.0	9.9	90.0
#100	1.4	1.8	5.9	3.2	6.8	96.8
LBW	1.2	1.6	1.1	1.2	2.0	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **69** **Workability Factor:** **34**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-12**

Sample Date: 8/23/21 Concrete Grade: **P1M**
 Dates Test Represents: 8/24/2021 through 8/30/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	800	4.89	2.62	26.1
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



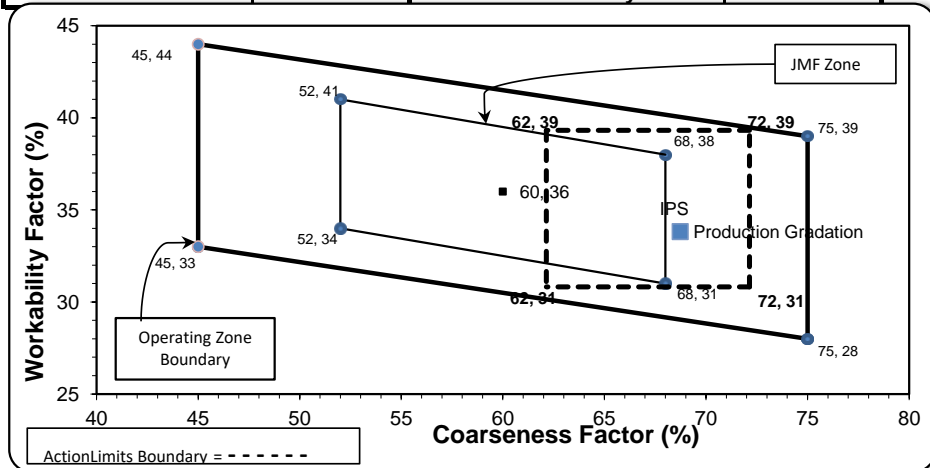
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 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.6	100.0	100.0	99.5	0.5	0.5
1"	42.2	100.0	100.0	80.8	18.7	19.2
3/4"	11.1	98.4	100.0	70.0	10.7	30.0
1/2"	4.1	73.1	100.0	61.1	8.9	38.9
3/8"	3.2	48.9	100.0	54.5	6.6	45.5
#4	2.6	10.4	95.6	42.5	12.0	57.5
#8	2.2	4.2	78.6	33.8	8.7	66.2
#16	2.0	2.8	62.8	27.0	6.9	73.0
#30	1.9	2.4	47.1	20.4	6.5	79.6
#50	1.7	2.2	25.3	11.4	9.0	88.6
#100	1.5	2.0	6.1	3.5	7.9	96.5
LBW	1.1	1.3	0.8	1.0	2.5	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **69** **Workability Factor:** **34**



Intial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:
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Aggregate Optimization Chart

PLANT #: **P-20**

Sample Date: 8/23/21

Concrete Grade: **P1M**

Contractor: _____

Dates Test Represents: 8/24/2021 through 8/30/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	920	5.63	2.62	30.0
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



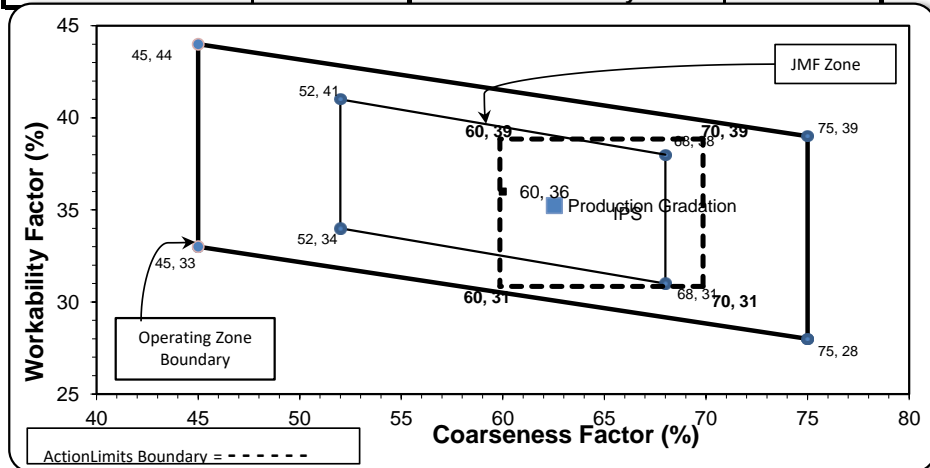
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Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	96.6	100.0	100.0	98.9	1.1	1.1
1"	44.7	100.0	100.0	82.9	16.1	17.1
3/4"	15.2	98.8	100.0	73.4	9.5	26.6
1/2"	4.3	84.2	100.0	65.7	7.7	34.3
3/8"	3.2	64.8	100.0	59.5	6.2	40.5
#4	2.4	20.2	97.9	45.1	14.4	54.9
#8	2.1	4.8	84.8	35.2	9.8	64.8
#16	2.0	3.0	68.9	28.4	6.8	71.6
#30	1.9	2.6	49.7	20.8	7.7	79.2
#50	1.8	2.4	19.1	8.7	12.1	91.3
#100	1.6	2.2	3.2	2.4	6.3	97.6
LBW	1.4	2.0	0.4	1.2	1.2	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	63	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	65		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.1	0.9	0.9
1"	80.8	18.2	19.2
3/4"	71.3	9.6	28.7
1/2"	64.0	7.3	36.0
3/8"	57.7	6.2	42.3
#4	42.8	15.0	57.2
#8	34.8	7.9	65.2
#16	28.4	6.4	71.6
#30	20.2	8.2	79.8
#50	7.6	12.6	92.4
#100	1.6	6.0	98.4
LBW	1.0	0.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-32**

Sample Date: 8/23/21 Concrete Grade: **P1M**
 Dates Test Represents: 8/24/2021 through 8/30/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	870	5.32	2.62	28.3
2NS	95-013	Smelter Bay	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



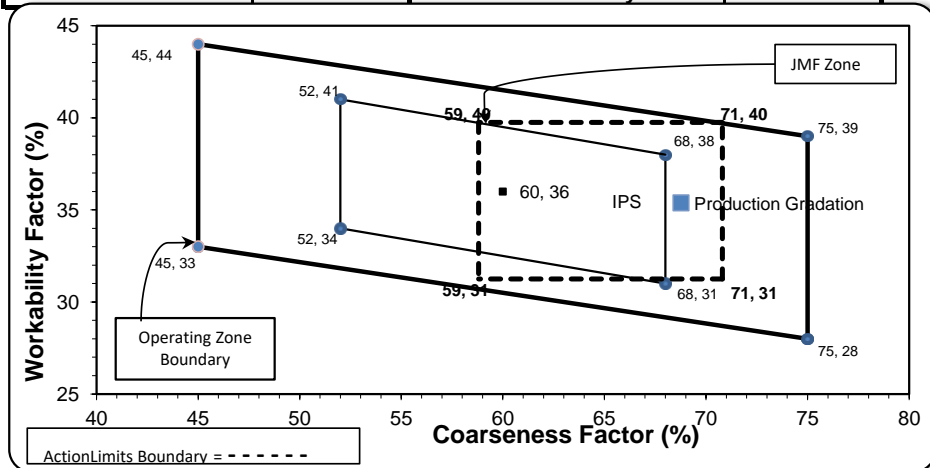
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 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.6	100.0	100.0	99.6	0.4	0.4
1"	42.2	100.0	100.0	82.1	17.5	17.9
3/4"	11.1	98.4	100.0	72.0	10.1	28.0
1/2"	4.1	73.1	100.0	62.7	9.3	37.3
3/8"	3.2	48.9	100.0	55.6	7.1	44.4
#4	2.6	10.4	97.2	43.3	12.2	56.7
#8	2.2	4.2	82.3	35.4	7.9	64.6
#16	2.0	2.8	67.0	28.7	6.7	71.3
#30	1.9	2.4	48.4	21.0	7.7	79.0
#50	1.7	2.2	25.2	11.4	9.6	88.6
#100	1.5	2.0	5.2	3.1	8.3	96.9
LBW	1.1	1.3	0.9	1.1	2.1	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **69** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: 65		Workability Factor: 36	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 8/23/21

Concrete Grade: **P1M**

Contractor: _____

Dates Test Represents: 8/24/2021 through 8/30/2021

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1370	8.16	2.69	43.9
IA	58-003	Stoneco	550	3.28	2.69	17.6
2NS	81-093	Burmeister	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



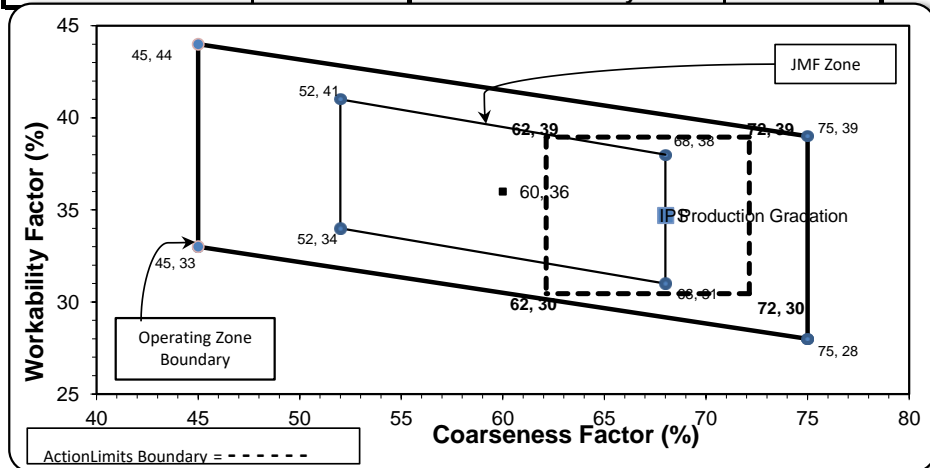
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	66.3	100.0	100.0	85.2	14.8	14.8
3/4"	46.1	100.0	100.0	76.3	8.9	23.7
1/2"	14.2	94.2	100.0	61.3	15.0	38.7
3/8"	5.6	83.2	100.0	55.6	5.7	44.4
#4	2.0	24.8	99.0	43.3	12.3	56.7
#8	1.8	6.7	85.1	34.7	8.6	65.3
#16	1.8	3.4	66.6	27.0	7.7	73.0
#30	1.6	2.2	46.0	18.8	8.2	81.2
#50	1.4	2.0	14.8	6.7	12.1	93.3
#100	1.4	1.8	2.2	1.8	4.9	98.2
LBW	1.2	1.6	0.7	1.1	0.7	98.9

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **68** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-36**

Sample Date: 8/23/21 Concrete Grade: **P1M**
 Dates Test Represents: 8/24/2021 through 8/30/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	920	5.63	2.62	30.0
IA	71-47	Presque Isle	950	5.81	2.62	30.9
2NS	63-92	Grange Hall	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



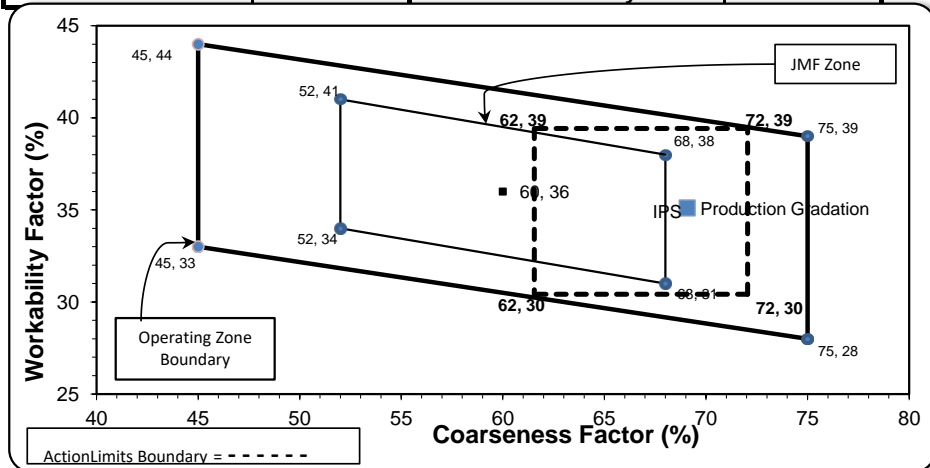
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.6	100.0	100.0	99.6	0.4	0.4
1"	42.2	100.0	100.0	82.7	16.9	17.3
3/4"	11.1	98.4	100.0	72.9	9.8	27.1
1/2"	4.1	73.1	100.0	62.9	9.9	37.1
3/8"	3.2	48.9	100.0	55.2	7.8	44.8
#4	2.6	10.4	97.9	42.3	12.9	57.7
#8	2.2	4.2	84.8	35.1	7.2	64.9
#16	2.0	2.8	68.9	28.4	6.7	71.6
#30	1.9	2.4	49.7	20.7	7.7	79.3
#50	1.7	2.2	19.1	8.7	12.1	91.3
#100	1.5	2.0	3.2	2.3	6.3	97.7
LBW	1.1	1.3	0.4	0.9	1.4	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	69	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.1	12.9	27.9
1/2"	64.5	7.6	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: **8/23/21**

Concrete Grade: **P1M**

Contractor: _____

Dates Test Represents: **8/24/2021** through **8/30/2021**

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1070	6.54	2.62	34.9
IA	71-47	Presque Isle	750	4.59	2.62	24.4
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



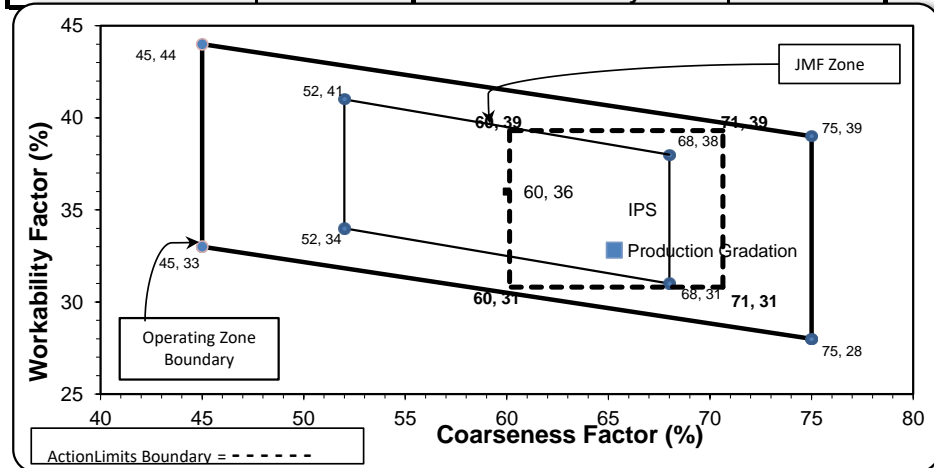
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	97.8	100.0	100.0	99.2	0.8	0.8
1"	49.1	100.0	100.0	82.3	17.0	17.7
3/4"	12.1	99.2	100.0	69.2	13.1	30.8
1/2"	3.2	82.4	100.0	62.0	7.2	38.0
3/8"	2.2	60.0	100.0	56.1	5.8	43.9
#4	1.8	13.3	97.2	43.5	12.7	56.5
#8	1.6	3.4	77.2	32.8	10.6	67.2
#16	1.5	2.0	59.0	25.0	7.8	75.0
#30	1.5	1.8	43.0	18.5	6.6	81.5
#50	1.4	1.7	21.4	9.6	8.9	90.4
#100	1.3	1.6	7.8	4.0	5.6	96.0
LBW	1.2	1.4	1.2	1.2	2.8	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	65	Workability Factor:	33
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Initial Production Sample (IPS)

Coarseness Factor:	65		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 8/23/21 Concrete Grade: **P1M**
 Dates Test Represents: 8/24/2021 through 8/30/2021

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	870	5.32	2.62	28.3
2NS	63-115	Ray Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



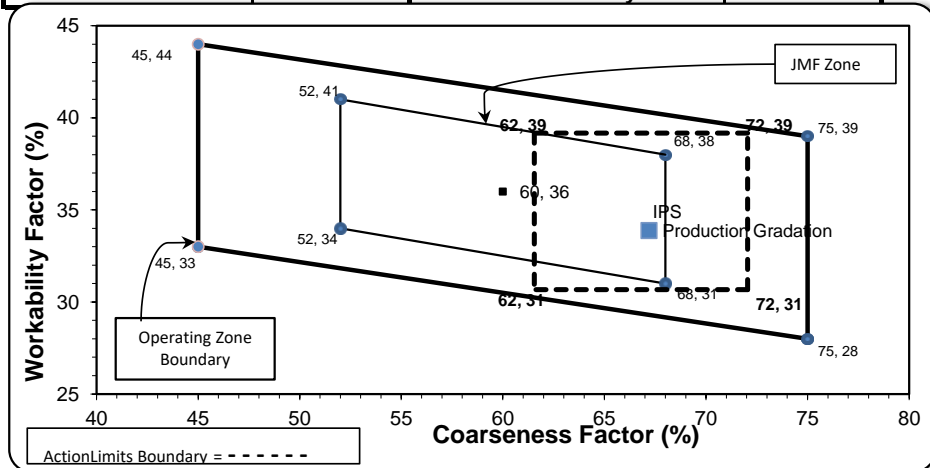
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.6	100.0	100.0	99.6	0.4	0.4
1"	42.2	100.0	100.0	82.1	17.5	17.9
3/4"	11.1	98.4	100.0	72.0	10.1	28.0
1/2"	4.1	73.1	100.0	62.7	9.3	37.3
3/8"	3.2	48.9	100.0	55.6	7.1	44.4
#4	2.6	10.4	95.6	42.7	12.9	57.3
#8	2.2	4.2	78.6	33.9	8.8	66.1
#16	2.0	2.8	62.8	27.0	6.9	73.0
#30	1.9	2.4	47.1	20.4	6.5	79.6
#50	1.7	2.2	25.3	11.5	9.0	88.5
#100	1.5	2.0	6.1	3.5	7.9	96.5
LBW	1.1	1.3	0.8	1.0	2.5	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **67** **Workability Factor:** **34**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By: