

# Aggregate Optimization Chart

**PLANT #:** **P-102**

Sample Date: 1/24/22

Concrete Grade: **S2M**

Contractor: \_\_\_\_\_

Dates Test Represents: 1/25/2022 through 1/31/2022

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	48.4
26A	58-003	Stoneco	390	2.32	2.69	12.6
2NS	63-114	Highland	1210	7.32	2.65	39.0
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



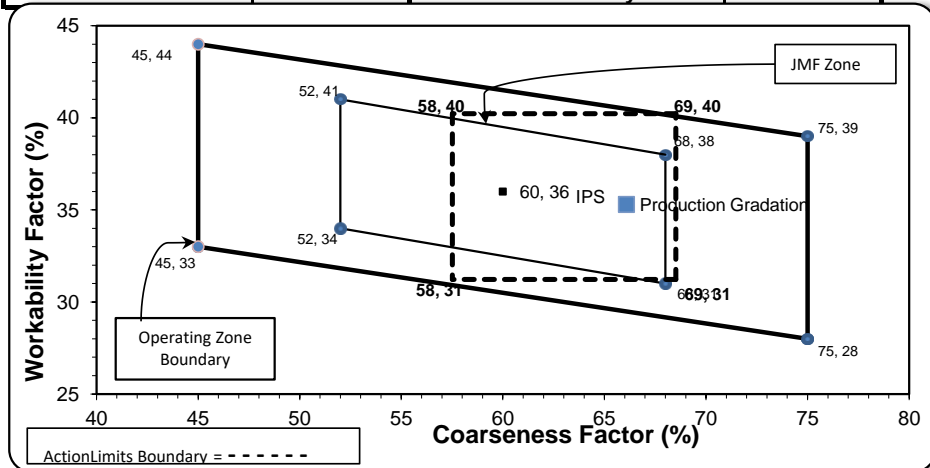
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	81.4	100.0	100.0	91.0	9.0	9.0
1/2"	44.3	98.9	100.0	72.9	18.1	27.1
3/8"	19.2	70.9	100.0	57.2	15.7	42.8
#4	1.8	9.3	99.6	40.9	16.3	59.1
#8	1.0	3.4	88.1	35.3	5.6	64.7
#16	0.8	2.1	70.2	28.1	7.2	71.9
#30	0.6	1.8	48.2	19.3	8.7	80.7
#50	0.5	1.7	19.3	8.0	11.3	92.0
#100	0.4	1.5	2.8	1.5	6.5	98.5
LBW	0.3	1.4	0.6	0.6	0.9	99.4

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **66**      **Workability Factor:** **35**



Initial Production Sample (IPS)

**Coarseness Factor:** **63**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-32**

Sample Date: 1/24/22

Concrete Grade: **S2M**

Contractor: \_\_\_\_\_

Dates Test Represents: 1/25/2022 through 1/31/2022

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1600	9.79	2.62	52.5
26A	71-47	Presque Isle	220	1.35	2.62	7.2
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

<----- Verify this number is 100%



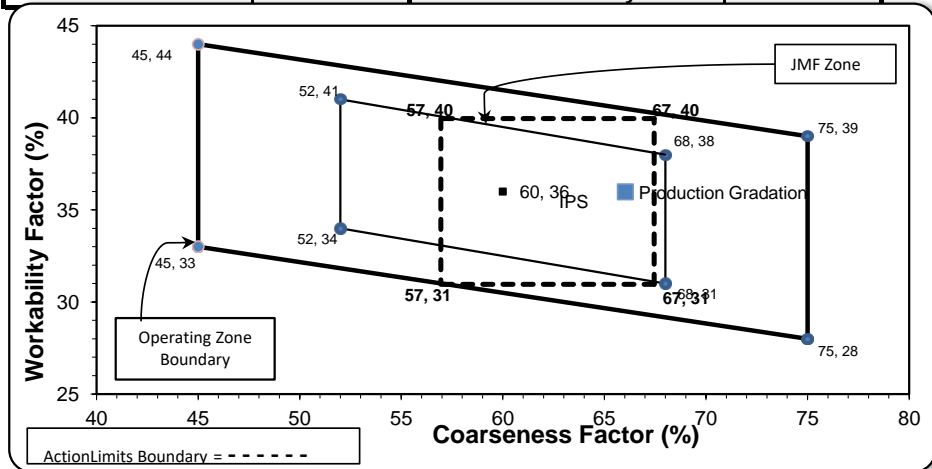
**Superior Materials, LLC**  
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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	80.0	100.0	100.0	89.5	10.5	10.5
1/2"	37.1	97.1	100.0	66.8	22.7	33.2
3/8"	21.0	88.6	100.0	57.7	9.1	42.3
#4	3.3	29.7	96.9	43.0	14.8	57.0
#8	1.9	9.3	85.1	36.0	7.0	64.0
#16	1.6	4.6	70.3	29.5	6.5	70.5
#30	1.5	2.8	49.6	21.0	8.5	79.0
#50	1.4	2.3	23.8	10.5	10.5	89.5
#100	1.3	2.1	6.8	3.6	6.9	96.4
LBW	1.0	1.6	1.2	1.1	2.5	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **66**      **Workability Factor:** **36**



Initial Production Sample (IPS)

**Coarseness Factor:** **62**  
**Workability Factor:** **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	94.0	6.0	6.0
1/2"	70.2	23.7	29.8
3/8"	59.9	10.4	40.1
#4	42.7	17.2	57.3
#8	35.5	7.2	64.5
#16	28.4	7.0	71.6
#30	19.2	9.2	80.8
#50	8.9	10.3	91.1
#100	3.1	5.9	96.9
LBW	1.4	1.7	98.6

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-35**

Sample Date: 1/24/22

Concrete Grade: **S2M**

Contractor: \_\_\_\_\_

Dates Test Represents: 1/25/2022 through 1/31/2022

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	48.4
26A	58-003	Stoneco	400	2.38	2.69	12.9
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



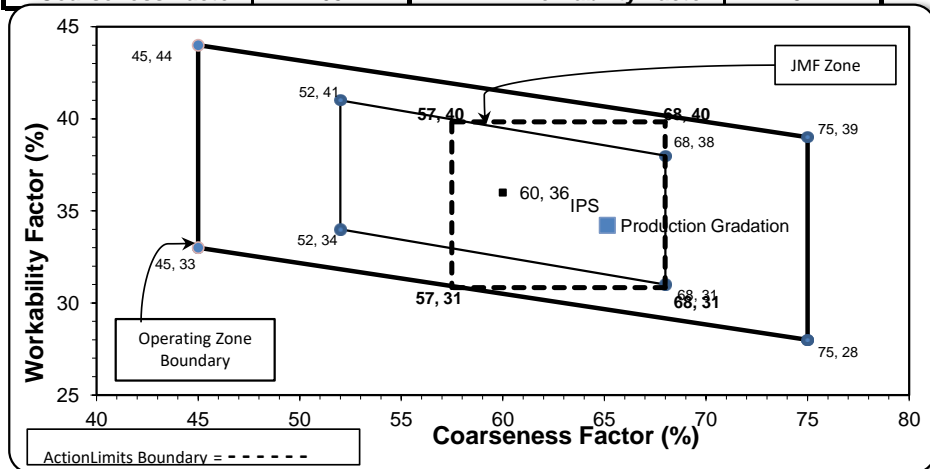
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	81.4	100.0	100.0	91.0	9.0	9.0
1/2"	44.3	98.9	100.0	72.9	18.1	27.1
3/8"	19.2	70.9	100.0	57.1	15.8	42.9
#4	1.8	9.3	97.7	39.9	17.3	60.1
#8	1.0	3.4	86.0	34.2	5.7	65.8
#16	0.8	2.1	70.7	28.0	6.2	72.0
#30	0.6	1.8	52.4	20.8	7.2	79.2
#50	0.5	1.7	22.0	9.0	11.8	91.0
#100	0.4	1.5	4.5	2.1	6.8	97.9
LBW	0.3	1.4	1.7	1.0	1.1	99.0

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>65</b>	<b>Workability Factor:</b>	<b>34</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>63</b>		
<b>Workability Factor:</b>	<b>35</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.4	11.9	40.6
#4	43.0	16.5	57.0
#8	35.3	7.6	64.7
#16	28.2	7.1	71.8
#30	21.6	6.6	78.4
#50	9.1	12.5	90.9
#100	1.7	7.4	98.3
LBW	1.1	0.6	98.9

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-02**

Sample Date: 1/24/22

Concrete Grade: **S2M**

Contractor: \_\_\_\_\_

Dates Test Represents: 1/25/2022 through 1/31/2022

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1600	9.79	2.62	52.5
26A	71-47	Presque Isle	200	1.22	2.62	6.6
2NS	63-115	Ray Rd	1250	7.56	2.65	41.0
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

<----- Verify this number is 100%



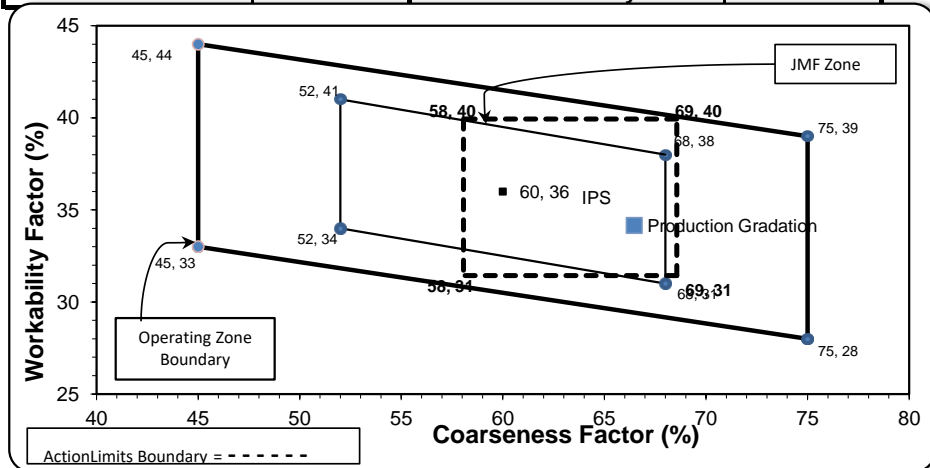
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.2	100.0	100.0	99.6	0.4	0.4
3/4"	82.2	100.0	100.0	90.7	8.9	9.3
1/2"	35.3	97.1	100.0	65.9	24.8	34.1
3/8"	18.0	88.6	100.0	56.2	9.6	43.8
#4	3.8	29.7	96.7	43.6	12.7	56.4
#8	2.3	9.3	78.9	34.2	9.4	65.8
#16	2.0	4.6	63.0	27.2	7.0	72.8
#30	1.9	2.8	45.4	19.8	7.4	80.2
#50	1.8	2.3	24.2	11.0	8.8	89.0
#100	1.7	2.1	5.1	3.1	7.9	96.9
LBW	1.3	1.6	1.1	1.2	1.9	98.8

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **66**      **Workability Factor:** **34**



Initial Production Sample (IPS)

**Coarseness Factor:** **63**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.6	4.4	4.4
1/2"	73.1	22.6	26.9
3/8"	59.3	13.8	40.7
#4	42.8	16.5	57.2
#8	35.7	7.1	64.3
#16	28.9	6.8	71.1
#30	20.7	8.2	79.3
#50	9.9	10.8	90.1
#100	2.1	7.8	97.9
LBW	0.9	1.2	99.1

PREPARED BY:  
 SM, LLC Technical Service

Approved By: