

# Aggregate Optimization Chart

**PLANT #:** **P-101**

Sample Date: 7/4/22

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 7/5/2022 through 7/11/2022

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1625	9.94	2.62	53.2
26A	71-47	Presque Isle	200	1.22	2.62	6.5
2NS	75-051	Mid Michigan	1230	7.41	2.66	40.3
<b>Total Wt</b>			<b>3055</b>	<b>18.57</b>		<b>100.0</b>

<---- Verify this number is 100%



**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.6	100.0	100.0	99.3	0.7	0.7
3/4"	81.6	100.0	100.0	90.2	9.0	9.8
1/2"	37.2	98.4	100.0	66.5	23.7	33.5
3/8"	18.5	89.0	100.0	55.9	10.6	44.1
#4	3.8	21.4	99.0	43.3	12.6	56.7
#8	2.1	5.3	83.6	35.1	8.2	64.9
#16	1.9	3.1	68.3	28.7	6.4	71.3
#30	1.7	2.7	52.6	22.3	6.5	77.7
#50	1.6	2.4	27.5	12.1	10.2	87.9
#100	1.5	2.2	7.5	4.0	8.1	96.0
LBW	1.4	1.9	0.9	1.2	2.7	98.8

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

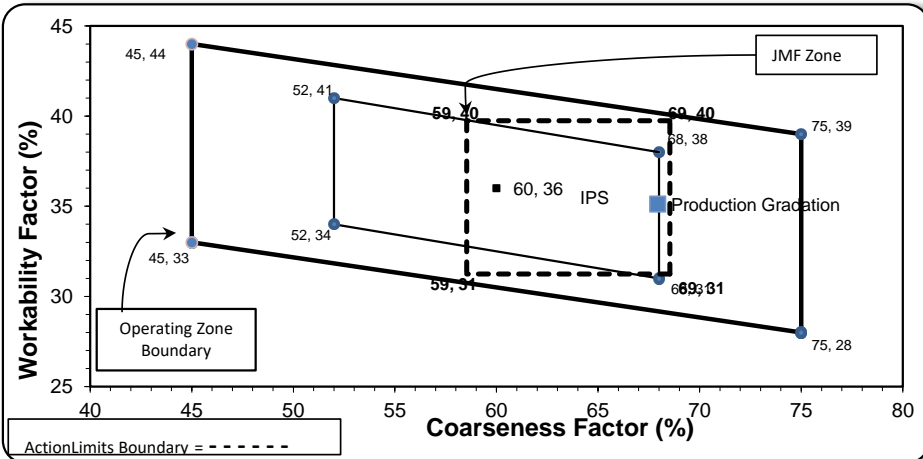
<b>Coarseness Factor:</b>	<b>68</b>	<b>Workability Factor:</b>	<b>35</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>64</b>
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<b>Workability Factor:</b>	<b>35</b>
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	93.9	6.1	6.1
1/2"	71.4	22.5	28.6
3/8"	59.0	12.4	41.0
#4	45.1	13.9	54.9
#8	35.5	9.6	64.5
#16	28.3	7.2	71.7
#30	21.3	6.9	78.7
#50	11.0	10.3	89.0
#100	3.4	7.6	96.6
LBW	1.1	2.3	98.9



PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-102**

Sample Date: 7/4/22

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 7/5/2022 through 7/11/2022

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1700	10.13	2.69	54.8
26A	58-003	Stoneco	200	1.19	2.69	6.5
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



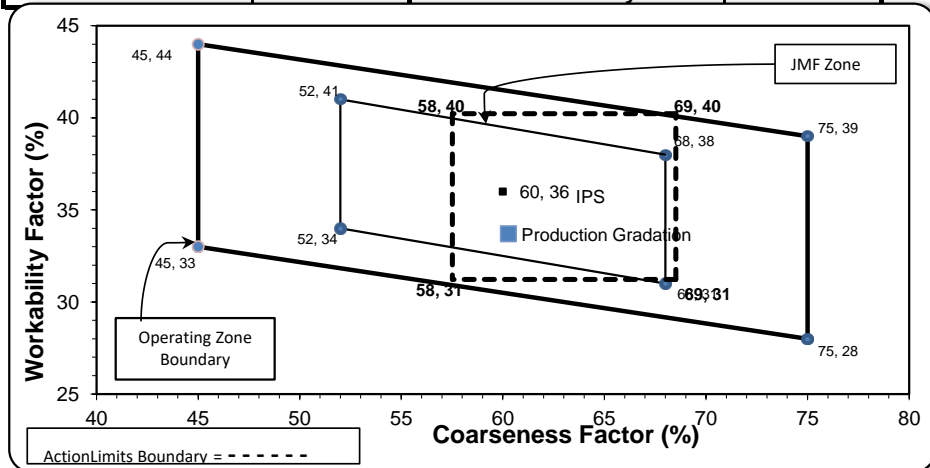
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.7	100.0	100.0	93.3	6.7	6.7
1/2"	53.6	99.7	100.0	74.5	18.7	25.5
3/8"	28.6	87.6	100.0	60.0	14.5	40.0
#4	5.1	20.8	98.8	42.4	17.7	57.6
#8	1.6	6.0	83.8	33.7	8.7	66.3
#16	1.0	3.2	66.2	26.4	7.3	73.6
#30	0.9	2.5	48.5	19.4	7.0	80.6
#50	0.8	2.5	24.4	10.0	9.4	90.0
#100	0.8	2.2	7.4	3.4	6.6	96.6
LBW	0.8	1.9	1.3	1.1	2.4	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **60**      **Workability Factor:** **34**



Initial Production Sample (IPS)

**Coarseness Factor:** **63**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-103**

Sample Date: 7/4/22

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 7/5/2022 through 7/11/2022

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1700	10.13	2.69	54.8
26A	58-003	Stoneco	200	1.19	2.69	6.5
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



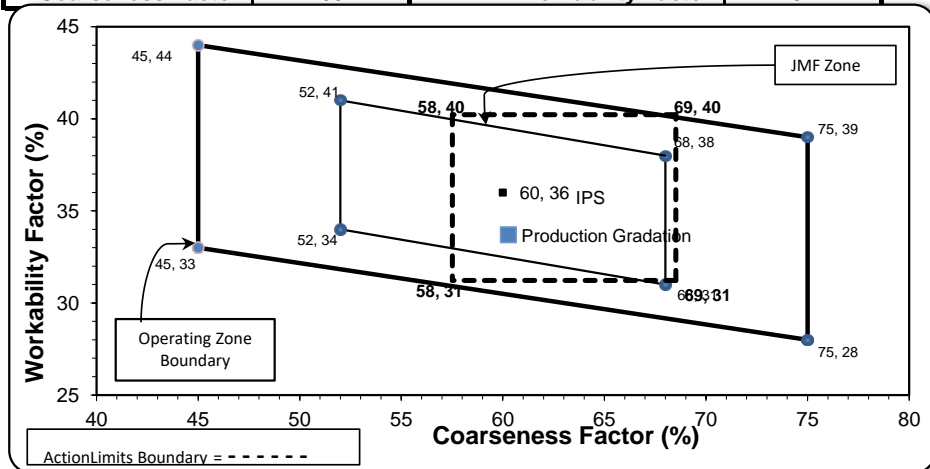
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.7	100.0	100.0	93.3	6.7	6.7
1/2"	53.6	99.7	100.0	74.5	18.7	25.5
3/8"	28.6	87.6	100.0	60.0	14.5	40.0
#4	5.1	20.8	98.8	42.4	17.7	57.6
#8	1.6	6.0	83.8	33.7	8.7	66.3
#16	1.0	3.2	66.2	26.4	7.3	73.6
#30	0.9	2.5	48.5	19.4	7.0	80.6
#50	0.8	2.5	24.4	10.0	9.4	90.0
#100	0.8	2.2	7.4	3.4	6.6	96.6
LBW	0.8	1.9	1.3	1.1	2.4	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>60</b>	<b>Workability Factor:</b>	<b>34</b>
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Initial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>63</b>		
<b>Workability Factor:</b>	<b>36</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.5	11.8	40.5
#4	43.8	15.7	56.2
#8	35.7	8.1	64.3
#16	27.0	8.7	73.0
#30	18.6	8.4	81.4
#50	6.8	11.8	93.2
#100	1.4	5.4	98.6
LBW	0.6	0.8	99.4

PREPARED BY:  
 SM, LLC Technical Service

Approved BY:

# Aggregate Optimization Chart

**PLANT #:** **P-32**

Sample Date: 7/4/22

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 7/5/2022 through 7/11/2022

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1670	10.21	2.62	54.8
26A	71-47	Presque Isle	150	0.92	2.62	4.9
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

<----- Verify this number is 100%



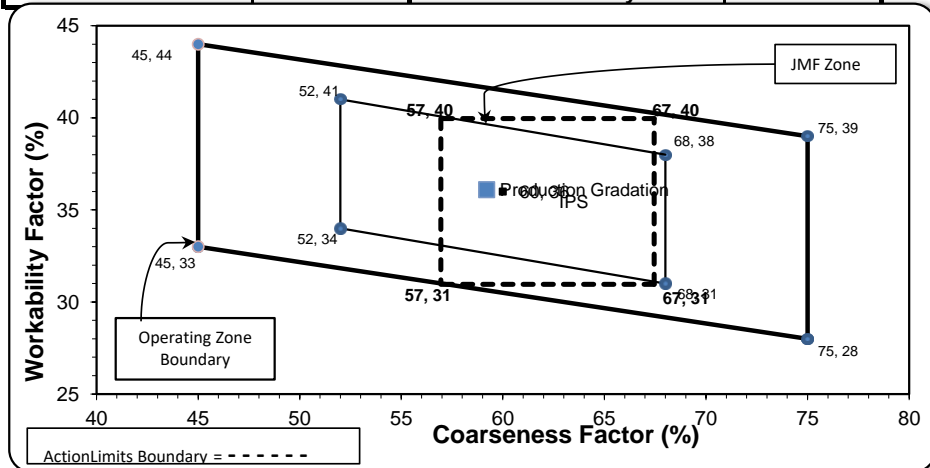
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.5	100.0	100.0	99.2	0.8	0.8
3/4"	91.0	100.0	100.0	95.1	4.1	4.9
1/2"	56.1	95.8	100.0	75.8	19.3	24.2
3/8"	32.5	82.3	100.0	62.2	13.6	37.8
#4	6.4	29.1	96.2	43.7	18.4	56.3
#8	3.0	11.0	84.1	36.1	7.6	63.9
#16	2.6	4.9	69.6	29.7	6.4	70.3
#30	2.4	3.5	51.2	22.1	7.6	77.9
#50	2.3	3.1	26.6	12.1	10.0	87.9
#100	2.2	2.9	8.7	4.9	7.3	95.1
LBW	1.9	2.5	1.6	1.8	3.0	98.2

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **59**      **Workability Factor:** **36**



Initial Production Sample (IPS)

**Coarseness Factor:** **62**  
**Workability Factor:** **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	94.0	6.0	6.0
1/2"	70.2	23.7	29.8
3/8"	59.9	10.4	40.1
#4	42.7	17.2	57.3
#8	35.5	7.2	64.5
#16	28.4	7.0	71.6
#30	19.2	9.2	80.8
#50	8.9	10.3	91.1
#100	3.1	5.9	96.9
LBW	1.4	1.7	98.6

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-35**

Sample Date: 7/4/22

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 7/5/2022 through 7/11/2022

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1700	10.13	2.69	54.8
26A	58-003	Stoneco	200	1.19	2.69	6.5
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.7
<b>Total Wt</b>			<b>3100</b>	<b>18.58</b>		<b>100.0</b>

<----- Verify this number is 100%



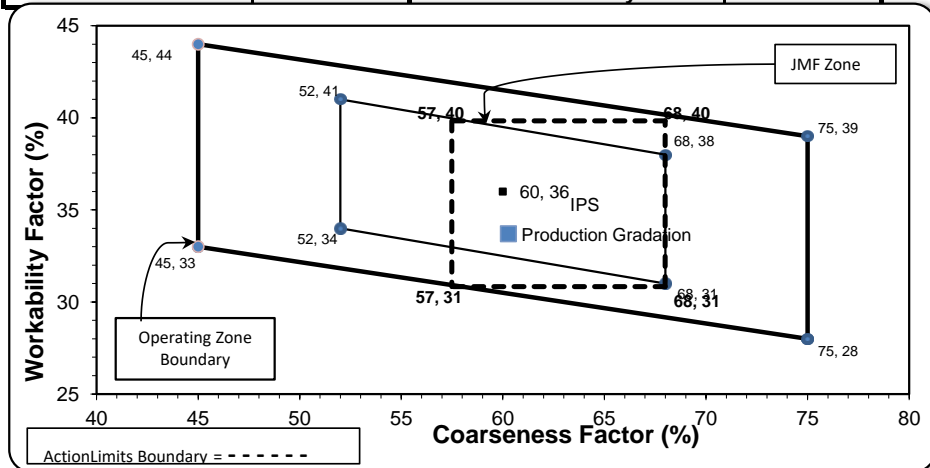
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	87.7	100.0	100.0	93.3	6.7	6.7
1/2"	53.6	99.7	100.0	74.5	18.7	25.5
3/8"	28.6	87.6	100.0	60.0	14.5	40.0
#4	5.1	20.8	98.8	42.4	17.7	57.6
#8	1.6	6.0	83.8	33.7	8.7	66.3
#16	1.0	3.2	66.2	26.4	7.3	73.6
#30	0.9	2.5	48.5	19.4	7.0	80.6
#50	0.8	2.5	24.4	10.0	9.4	90.0
#100	0.8	2.2	7.4	3.4	6.6	96.6
LBW	0.8	1.9	1.3	1.1	2.4	98.9

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **60**      **Workability Factor:** **34**



Initial Production Sample (IPS)

**Coarseness Factor:** **63**  
**Workability Factor:** **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.2	0.8	0.8
3/4"	90.9	8.3	9.1
1/2"	71.3	19.6	28.7
3/8"	59.4	11.9	40.6
#4	43.0	16.5	57.0
#8	35.3	7.6	64.7
#16	28.2	7.1	71.8
#30	21.6	6.6	78.4
#50	9.1	12.5	90.9
#100	1.7	7.4	98.3
LBW	1.1	0.6	98.9

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-39**

Sample Date: 7/4/22

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 7/5/2022 through 7/11/2022

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1600	9.79	2.62	52.5
26A	71-47	Presque Isle	200	1.22	2.62	6.6
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	41.0
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

<----- Verify this number is 100%



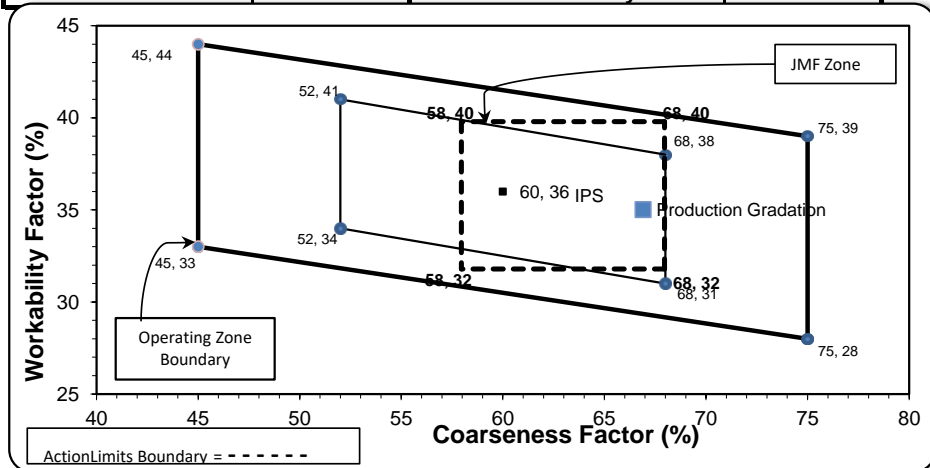
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.6	100.0	100.0	99.3	0.7	0.7
3/4"	81.6	100.0	100.0	90.3	8.9	9.7
1/2"	37.2	98.4	100.0	67.0	23.4	33.0
3/8"	18.5	89.0	100.0	56.5	10.4	43.5
#4	3.8	21.4	96.6	43.0	13.5	57.0
#8	2.1	5.3	81.9	35.0	8.0	65.0
#16	1.9	3.1	68.5	29.3	5.7	70.7
#30	1.7	2.7	53.4	23.0	6.3	77.0
#50	1.6	2.4	28.6	12.7	10.2	87.3
#100	1.5	2.2	9.1	4.7	8.1	95.3
LBW	1.4	1.9	1.6	1.5	3.1	98.5

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

**Coarseness Factor:** **67**      **Workability Factor:** **35**



Initial Production Sample (IPS)

**Coarseness Factor:** **63**  
**Workability Factor:** **36**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	89.8	10.2	10.2
1/2"	70.7	19.1	29.3
3/8"	59.6	11.1	40.4
#4	43.2	16.4	56.8
#8	35.8	7.4	64.2
#16	29.2	6.6	70.8
#30	21.4	7.8	78.6
#50	9.8	11.6	90.2
#100	3.7	6.1	96.3
LBW	1.2	2.5	98.8

PREPARED BY:  
 SM, LLC Technical Service

Approved By:

# Aggregate Optimization Chart

**PLANT #:** **P-02**

Sample Date: 7/4/22

Concrete Grade: **S2M, 3500HP**

Dates Test Represents: 7/5/2022 through 7/11/2022

Contractor: \_\_\_\_\_

MDOT No.: \_\_\_\_\_

Agg. Class	Pit #	Source	Weight (SSD)	ft <sup>3</sup>	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1700	10.40	2.62	55.7
26A	71-47	Presque Isle	120	0.73	2.62	3.9
2NS	63-115	Ray Rd	1230	7.44	2.65	40.3
<b>Total Wt</b>			<b>3050</b>	<b>18.57</b>		<b>100.0</b>

<----- Verify this number is 100%



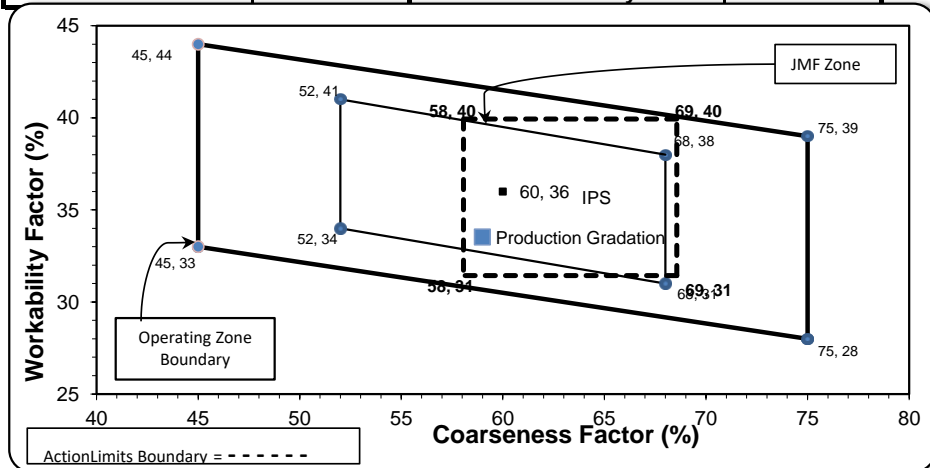
**Superior Materials, LLC**  
 30701 W. 10 Mile Rd.  
 Suite 500  
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	98.6	100.0	100.0	99.2	0.8	0.8
3/4"	85.5	100.0	100.0	91.9	7.3	8.1
1/2"	51.9	95.8	100.0	73.0	18.9	27.0
3/8"	30.9	82.3	100.0	60.8	12.2	39.2
#4	4.9	29.1	96.8	42.9	17.9	57.1
#8	2.3	11.0	78.9	33.5	9.4	66.5
#16	2.0	4.9	61.3	26.0	7.5	74.0
#30	1.9	3.5	44.8	19.3	6.8	80.7
#50	1.9	3.1	24.5	11.1	8.2	88.9
#100	1.8	2.9	4.8	3.1	8.0	96.9
LBW	1.5	2.5	0.6	1.2	1.9	98.8

\*Maximum % Retained must be above the 3/8" sieve.  
 \*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.  
 \*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation  Batch Plant Gradations  Aggregate Supplier Gradations

<b>Coarseness Factor:</b>	<b>59</b>	<b>Workability Factor:</b>	<b>34</b>
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Intial Production Sample (IPS)

<b>Coarseness Factor:</b>	<b>63</b>		
<b>Workability Factor:</b>	<b>36</b>		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.6	4.4	4.4
1/2"	73.1	22.6	26.9
3/8"	59.3	13.8	40.7
#4	42.8	16.5	57.2
#8	35.7	7.1	64.3
#16	28.9	6.8	71.1
#30	20.7	8.2	79.3
#50	9.9	10.8	90.1
#100	2.1	7.8	97.9
LBW	0.9	1.2	99.1

PREPARED BY:  
 SM, LLC Technical Service

Approved By: