

Aggregate Optimization Chart

Production Gradation Report

PLANT #: P-102

Sample Date: 7/8/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 7/9/2024 through 7/15/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1400	8.34	2.69	47.5
26A	58-003	Stoneco	400	2.38	2.69	13.6
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

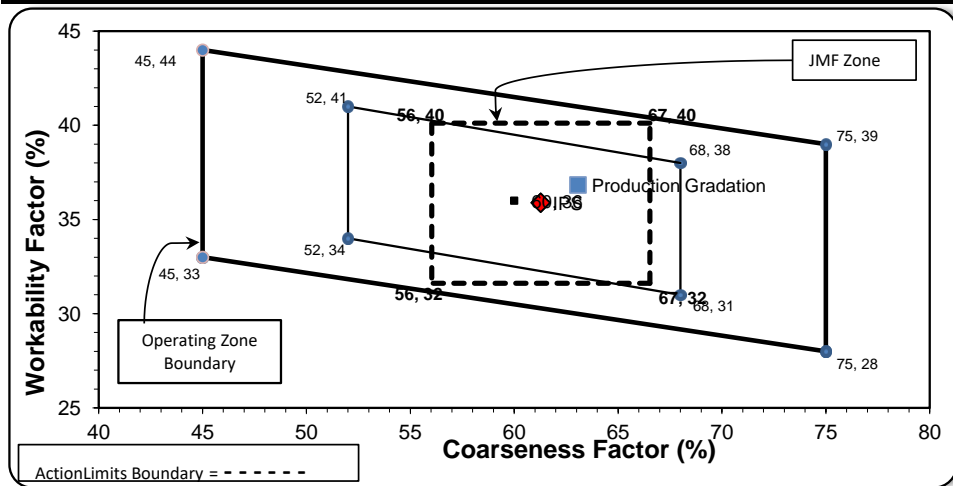
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	86.0	100.0	100.0	93.4	6.6	6.6
1/2"	39.6	98.8	100.0	71.2	22.2	28.8
3/8"	15.9	88.9	100.0	58.6	12.6	41.4
#4	2.3	10.2	98.6	40.9	17.7	59.1
#8	1.5	3.3	85.1	34.3	6.6	65.7
#16	1.3	2.4	68.4	27.6	6.7	72.4
#30	1.1	2.3	48.6	19.8	7.8	80.2
#50	1.0	2.1	18.5	8.0	11.8	92.0
#100	0.9	1.9	3.3	2.0	6.0	98.0
LBW	0.7	1.7	0.5	0.8	1.2	99.2

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	34	36.8
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Coarseness Factor:	61
Workability Factor:	36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-103**

Sample Date: 7/8/24

Concrete Grade: **DM, 4500HP**

Contractor: _____

Dates Test Represents: 7/9/2024 through 7/15/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1400	8.34	2.69	47.5
26A	58-003	Stoneco	400	2.38	2.69	13.6
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	86.0	100.0	100.0	93.4	6.6	6.6
1/2"	39.6	98.8	100.0	71.2	22.2	28.8
3/8"	15.9	88.9	100.0	58.6	12.6	41.4
#4	2.3	10.2	98.6	40.9	17.7	59.1
#8	1.5	3.3	85.1	34.3	6.6	65.7
#16	1.3	2.4	68.4	27.6	6.7	72.4
#30	1.1	2.3	48.6	19.8	7.8	80.2
#50	1.0	2.1	18.5	8.0	11.8	92.0
#100	0.9	1.9	3.3	2.0	6.0	98.0
LBW	0.7	1.7	0.5	0.8	1.2	99.2

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

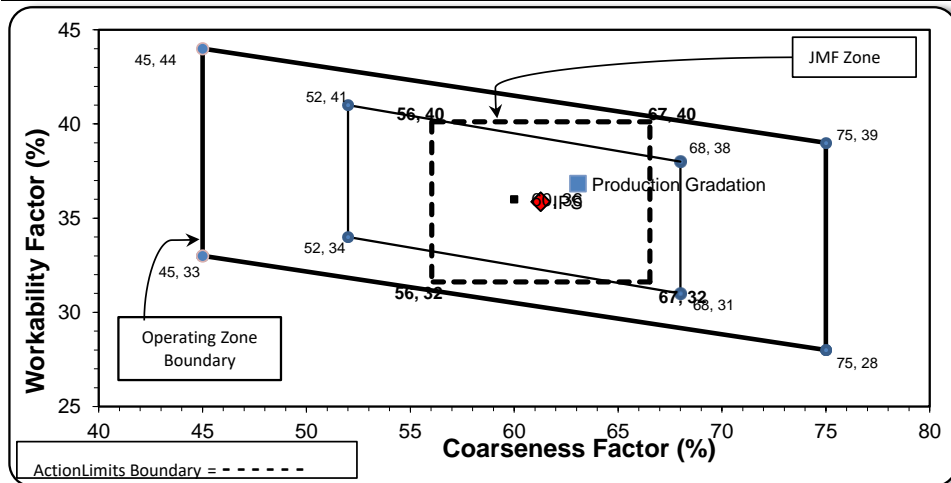
Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	34	36.8
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3



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Approved BY:

Aggregate Optimization Chart

PLANT #: 12

Sample Date: 7/8/24

Dates Test Represents: 7/9/2024 through 7/15/2024

Concrete Grade: DM, 4500HP

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



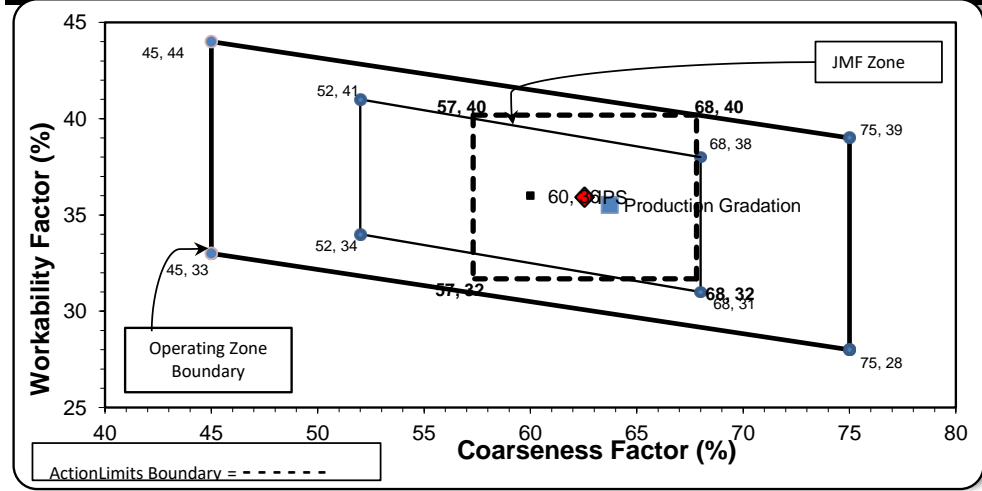
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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.1	100.0	100.0	98.6	1.4	1.4
3/4"	84.4	100.0	100.0	92.2	6.3	7.8
1/2"	40.2	96.7	100.0	69.8	22.4	30.2
3/8"	17.6	85.2	100.0	57.3	12.5	42.7
#4	3.0	18.4	97.6	42.1	15.3	57.9
#8	2.1	4.0	79.7	33.0	9.0	67.0
#16	1.8	2.2	64.5	26.7	6.4	73.3
#30	1.7	1.8	49.6	20.7	6.0	79.3
#50	1.6	1.7	27.4	11.8	8.8	88.2
#100	1.5	1.6	6.2	3.4	8.5	96.6
LBW	1.2	1.4	0.7	1.0	2.3	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	33	Adjusted WF	35.5	Coarseness Factor:	63
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

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Aggregate Optimization Chart

PLANT #: p11

Contractor: _____

Sample Date: 7/8/24

Concrete Grade: DM, 4500HP

Dates Test Represents: 7/9/2024 through 7/15/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1455	8.90	2.62	50.1
26A	71-47	Presque Isle	300	1.83	2.62	10.3
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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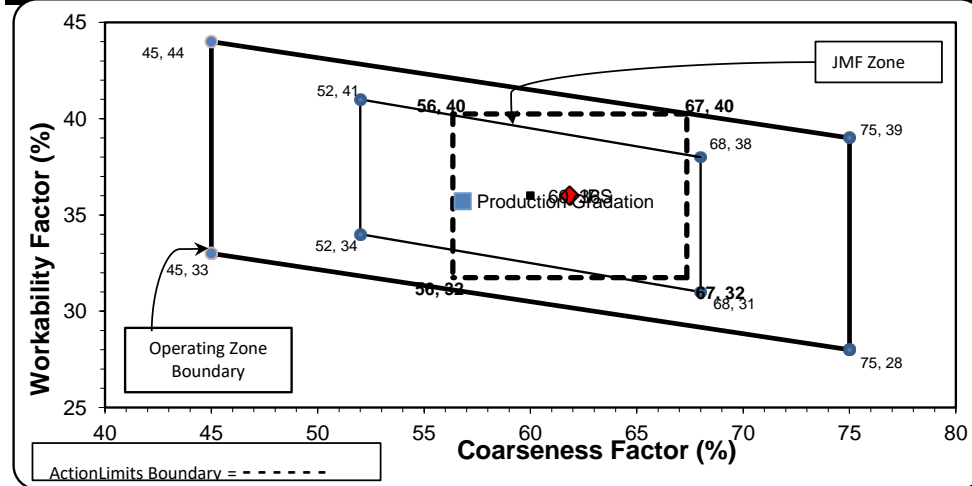
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	96.4	100.0	100.0	98.2	1.8	1.8
3/4"	82.9	100.0	100.0	91.4	6.8	8.6
1/2"	44.2	96.7	100.0	71.7	19.7	28.3
3/8"	27.3	85.2	100.0	62.1	9.7	37.9
#4	4.9	18.4	97.6	43.0	19.1	57.0
#8	2.5	4.0	79.7	33.2	9.8	66.8
#16	2.1	2.2	64.5	26.8	6.4	73.2
#30	2.0	1.8	49.6	20.8	6.0	79.2
#50	1.9	1.7	27.4	12.0	8.8	88.0
#100	1.8	1.6	6.2	3.5	8.5	96.5
LBW	1.5	1.4	0.7	1.2	2.3	98.8

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	57	Workability Factor:	33	Adjusted WF	35.7	Coarseness Factor:	62
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Workability Factor:		36	
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

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 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-35**

Sample Date: 7/8/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 7/9/2024 through 7/15/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1400	8.34	2.69	47.5
26A	58-003	Stoneco	400	2.38	2.69	13.6
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	86.0	100.0	100.0	93.4	6.6	6.6
1/2"	39.6	98.8	100.0	71.2	22.2	28.8
3/8"	15.9	88.9	100.0	58.6	12.6	41.4
#4	2.3	10.2	98.4	40.8	17.7	59.2
#8	1.5	3.3	86.0	34.7	6.1	65.3
#16	1.3	2.4	64.7	26.2	8.5	73.8
#30	1.1	2.3	43.3	17.7	8.5	82.3
#50	1.0	2.1	19.7	8.4	9.3	91.6
#100	0.9	1.9	3.1	1.9	6.5	98.1
LBW	0.7	1.7	0.4	0.7	1.2	99.3

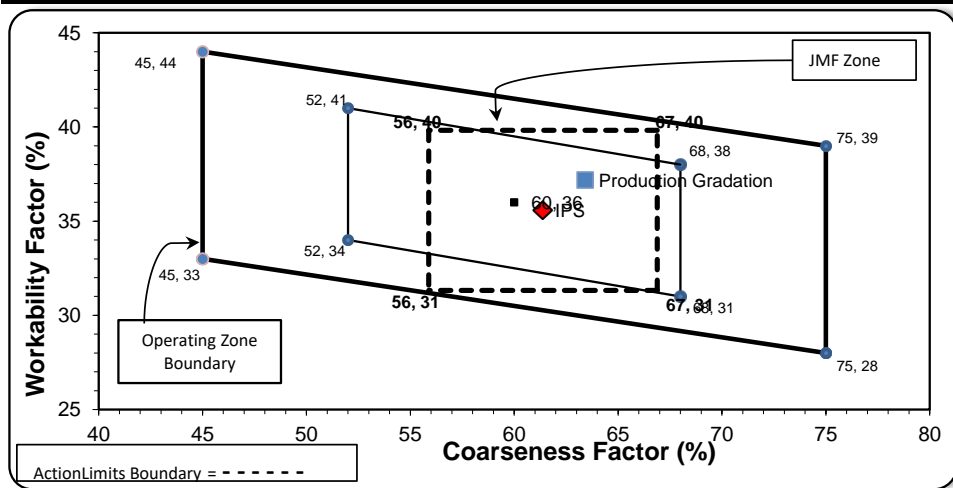
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	63	Workability Factor:	35	Adjusted WF	37.2
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-38**

Sample Date: 7/8/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 7/9/2024 through 7/15/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1400	8.34	2.69	47.5
26A	58-003	Stoneco	400	2.38	2.69	13.6
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	100.0	100.0	100.0	100.0	0.0	0.0
3/4"	86.0	100.0	100.0	93.4	6.6	6.6
1/2"	39.6	98.8	100.0	71.2	22.2	28.8
3/8"	15.9	88.9	100.0	58.6	12.6	41.4
#4	2.3	10.2	98.4	40.8	17.7	59.2
#8	1.5	3.3	86.0	34.7	6.1	65.3
#16	1.3	2.4	64.7	26.2	8.5	73.8
#30	1.1	2.3	43.3	17.7	8.5	82.3
#50	1.0	2.1	19.7	8.4	9.3	91.6
#100	0.9	1.9	3.1	1.9	6.5	98.1
LBW	0.7	1.7	0.4	0.7	1.2	99.3

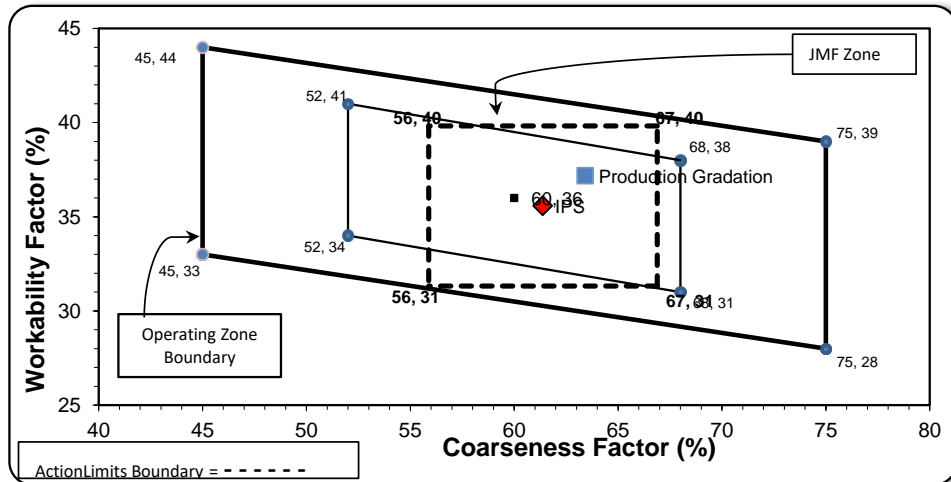
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor: 63	Workability Factor: 35	Adjusted WF 37.2
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Coarseness Factor: 61
Workability Factor: 36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9



PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-02**

Sample Date: 7/8/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 7/9/2024 through 7/15/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1450	8.87	2.62	49.9
26A	71-47	Presque Isle	305	1.87	2.62	10.5
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.1	100.0	100.0	98.6	1.4	1.4
3/4"	84.4	100.0	100.0	92.2	6.3	7.8
1/2"	40.2	96.7	100.0	69.8	22.4	30.2
3/8"	17.6	85.2	100.0	57.3	12.5	42.7
#4	3.0	18.4	97.6	42.1	15.3	57.9
#8	2.1	4.0	79.7	33.0	9.0	67.0
#16	1.8	2.2	64.5	26.7	6.4	73.3
#30	1.7	1.8	49.6	20.7	6.0	79.3
#50	1.6	1.7	27.4	11.8	8.8	88.2
#100	1.5	1.6	6.2	3.4	8.5	96.6
LBW	1.2	1.4	0.7	1.0	2.3	99.0

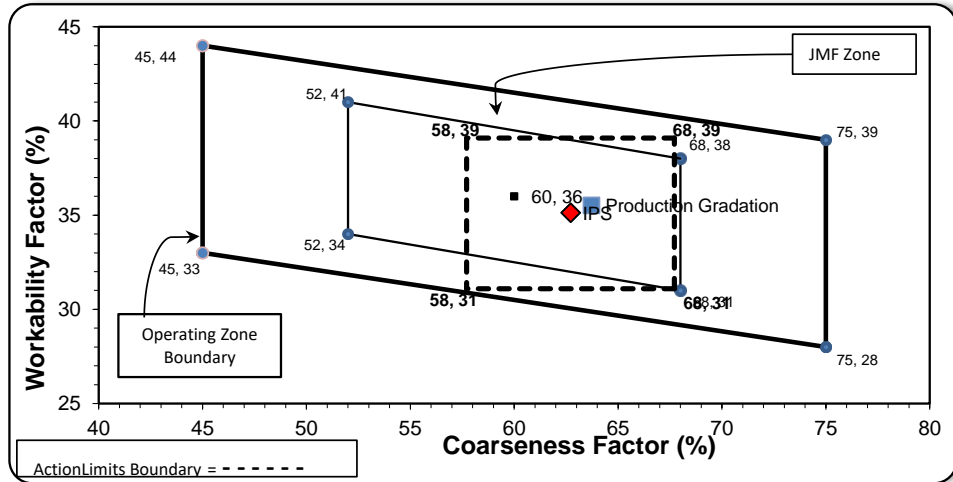
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	64	Workability Factor:	33	35.5
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Coarseness Factor:	63
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1



PREPARED BY:
 SM, LLC Technical Service

Approved By: