

Aggregate Optimization Chart

PLANT #: **P-102**

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 8/27/2024 through 9/2/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1470	8.76	2.69	47.1
IA	58-003	Stoneco	450	2.68	2.69	14.4
2NS	63-114	Highland	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



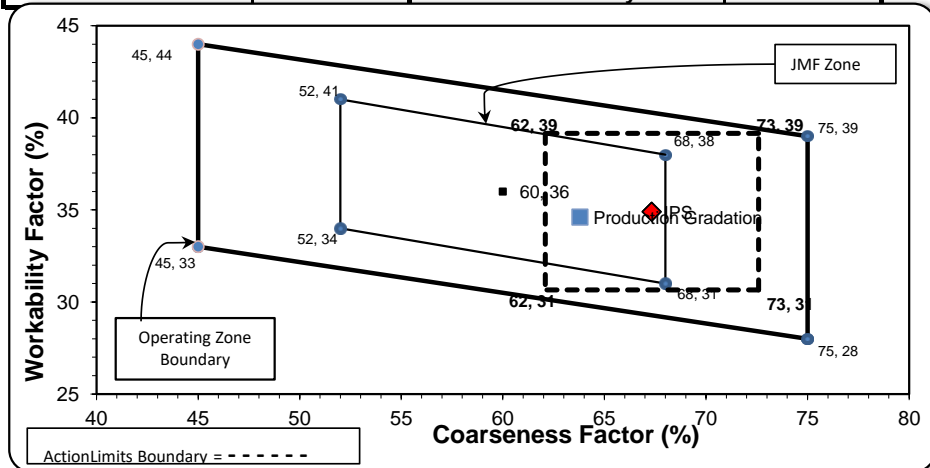
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.0	100.0	100.0	83.5	16.5	16.5
3/4"	42.0	100.0	100.0	72.7	10.8	27.3
1/2"	22.9	93.4	100.0	62.7	10.0	37.3
3/8"	19.6	73.4	100.0	58.3	4.4	41.7
#4	3.5	17.5	99.0	42.3	16.0	57.8
#8	2.2	3.7	85.9	34.6	7.6	65.4
#16	1.8	1.9	68.6	27.5	7.1	72.5
#30	1.7	1.5	49.8	20.2	7.3	79.8
#50	1.6	1.3	22.0	9.4	10.8	90.6
#100	1.5	1.2	4.3	2.5	6.9	97.5
LBW	1.2	1.0	0.7	1.0	1.6	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	64	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-103**

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 8/27/2024 through 9/2/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1470	8.76	2.69	47.1
IA	58-003	Stoneco	450	2.68	2.69	14.4
2NS	63-114	Highland	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



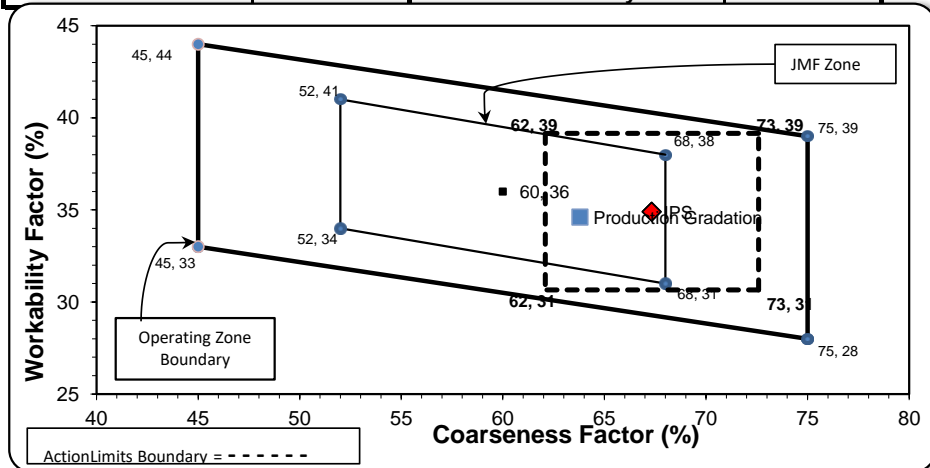
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.0	100.0	100.0	83.5	16.5	16.5
3/4"	42.0	100.0	100.0	72.7	10.8	27.3
1/2"	22.9	93.4	100.0	62.7	10.0	37.3
3/8"	19.6	73.4	100.0	58.3	4.4	41.7
#4	3.5	17.5	99.0	42.3	16.0	57.8
#8	2.2	3.7	85.9	34.6	7.6	65.4
#16	1.8	1.9	68.6	27.5	7.1	72.5
#30	1.7	1.5	49.8	20.2	7.3	79.8
#50	1.6	1.3	22.0	9.4	10.8	90.6
#100	1.5	1.2	4.3	2.5	6.9	97.5
LBW	1.2	1.0	0.7	1.0	1.6	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	64	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

PREPARED BY:
 SM, LLC Technical Service

Approved BY:

Aggregate Optimization Chart

PLANT #: 15

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/27/2024 through 9/2/2024

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1470	8.76	2.69	47.1
IA	58-003	Stoneco	450	2.68	2.69	14.4
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



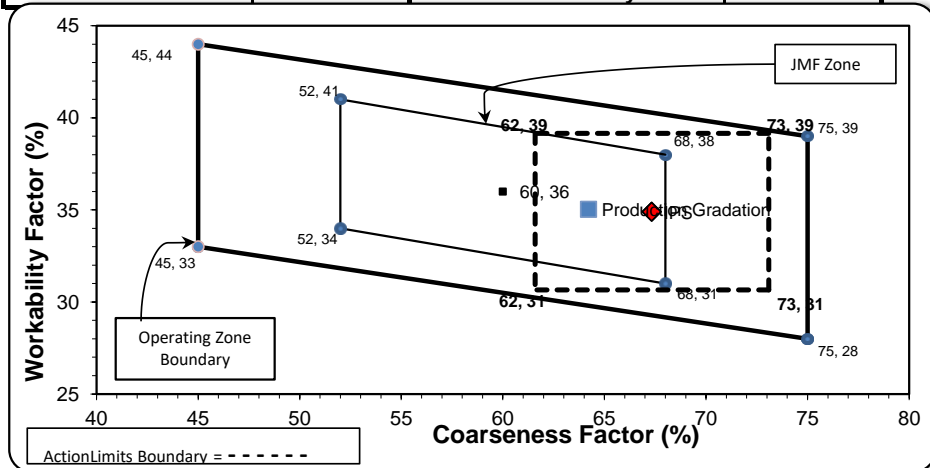
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 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.0	100.0	100.0	83.5	16.5	16.5
3/4"	42.0	100.0	100.0	72.7	10.8	27.3
1/2"	22.9	93.4	100.0	62.7	10.0	37.3
3/8"	19.6	73.4	100.0	58.3	4.4	41.7
#4	3.5	17.5	98.5	42.1	16.2	57.9
#8	2.2	3.7	87.0	35.0	7.0	65.0
#16	1.8	1.9	67.4	27.0	8.0	73.0
#30	1.7	1.5	46.1	18.7	8.3	81.3
#50	1.6	1.3	20.4	8.8	10.0	91.2
#100	1.5	1.2	2.9	2.0	6.8	98.0
LBW	1.2	1.0	0.4	0.9	1.1	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	64	Workability Factor:	35
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Initial Production Sample (IPS)

Coarseness Factor:	67
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.5	14.5	14.5
3/4"	73.4	12.1	26.6
1/2"	61.0	12.4	39.0
3/8"	56.2	4.8	43.8
#4	43.1	13.1	56.9
#8	34.9	8.2	65.1
#16	29.4	5.5	70.6
#30	21.6	7.8	78.4
#50	8.1	13.4	91.9
#100	2.2	5.9	97.8
LBW	1.4	0.8	98.6

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Aggregate Optimization Chart

PLANT #: 12

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/27/2024 through 9/2/2024

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



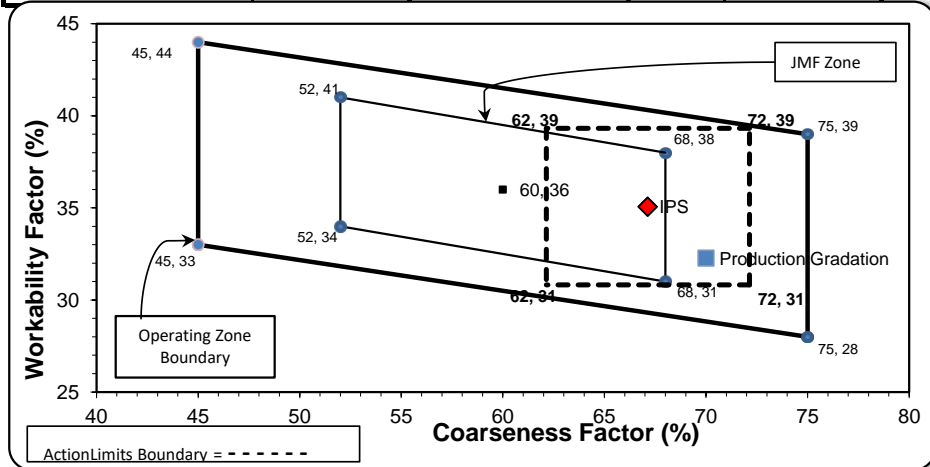
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.9	100.0	100.0	99.6	0.4	0.4
1"	30.8	100.0	100.0	77.0	22.6	23.0
3/4"	8.2	98.7	100.0	69.1	7.9	30.9
1/2"	2.8	71.4	100.0	59.8	9.4	40.2
3/8"	2.3	46.0	100.0	52.6	7.2	47.4
#4	2.0	6.6	96.5	40.2	12.4	59.8
#8	1.9	1.9	79.6	32.3	7.9	67.7
#16	1.8	1.4	63.8	25.9	6.3	74.1
#30	1.7	1.3	48.0	19.7	6.2	80.3
#50	1.7	1.3	25.8	11.0	8.7	89.0
#100	1.6	1.2	6.7	3.5	7.5	96.5
LBW	1.3	1.0	0.8	1.0	2.5	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 70 **Workability Factor:** 32



Initial Production Sample (IPS)

Coarseness Factor: 67
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.0	9.8	26.0
1/2"	63.7	10.3	36.3
3/8"	56.4	7.3	43.6
#4	43.0	13.4	57.0
#8	35.1	7.9	64.9
#16	29.0	6.1	71.0
#30	20.9	8.0	79.1
#50	8.1	12.8	91.9
#100	1.6	6.5	98.4
LBW	0.9	0.8	99.1

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: 21

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/27/2024 through 9/2/2024

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1470	8.76	2.69	47.1
IA	58-003	Stoneco	450	2.68	2.69	14.4
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



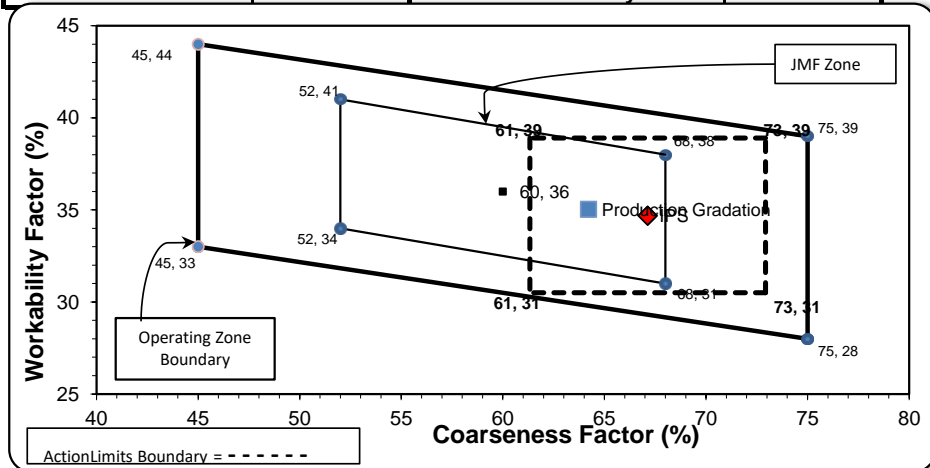
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 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.0	100.0	100.0	83.5	16.5	16.5
3/4"	42.0	100.0	100.0	72.7	10.8	27.3
1/2"	22.9	93.4	100.0	62.7	10.0	37.3
3/8"	19.6	73.4	100.0	58.3	4.4	41.7
#4	3.5	17.5	98.5	42.1	16.2	57.9
#8	2.2	3.7	87.0	35.0	7.0	65.0
#16	1.8	1.9	67.4	27.0	8.0	73.0
#30	1.7	1.5	46.1	18.7	8.3	81.3
#50	1.6	1.3	20.4	8.8	10.0	91.2
#100	1.5	1.2	2.9	2.0	6.8	98.0
LBW	1.2	1.0	0.4	0.9	1.1	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 64 **Workability Factor:** 35



Initial Production Sample (IPS)

Coarseness Factor: 67
Workability Factor: 35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: P11

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/27/2024 through 9/2/2024

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	950	5.81	2.62	30.9
IA	71-47	Presque Isle	920	5.63	2.62	30.0
2NS	63-115	Ray Rd	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



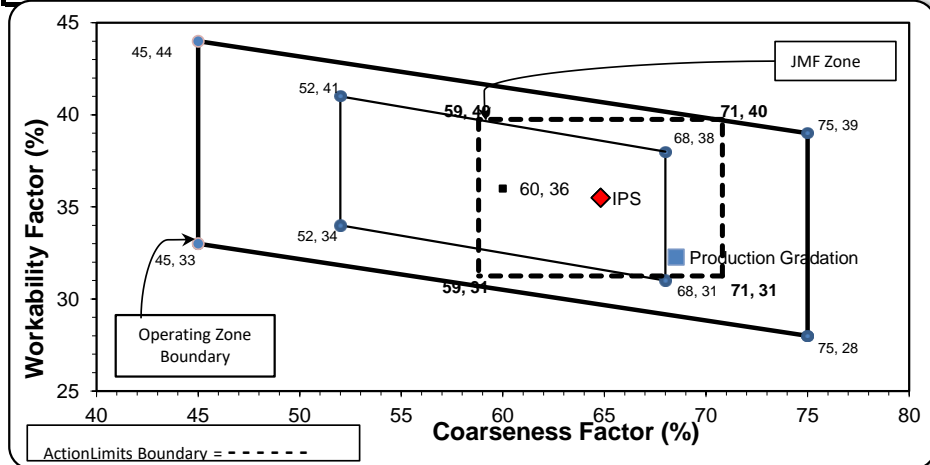
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.9	100.0	100.0	99.7	0.3	0.3
1"	30.8	100.0	100.0	78.6	21.1	21.4
3/4"	8.2	98.7	100.0	71.2	7.4	28.8
1/2"	2.8	71.4	100.0	61.4	9.9	38.6
3/8"	2.3	46.0	100.0	53.6	7.8	46.4
#4	2.0	6.6	96.5	40.3	13.3	59.7
#8	1.9	1.9	79.6	32.3	8.0	67.7
#16	1.8	1.4	63.8	25.9	6.4	74.1
#30	1.7	1.3	48.0	19.7	6.2	80.3
#50	1.7	1.3	25.8	11.0	8.7	89.0
#100	1.6	1.2	6.7	3.5	7.5	96.5
LBW	1.3	1.0	0.8	1.0	2.5	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: 69 **Workability Factor:** 32



Initial Production Sample (IPS)

Coarseness Factor: 65
Workability Factor: 36

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.0	0.6	0.6
1"	84.0	15.3	16.0
3/4"	73.5	10.5	26.5
1/2"	65.2	8.2	34.8
3/8"	58.2	7.1	41.8
#4	44.1	14.1	55.9
#8	35.5	8.6	64.5
#16	29.1	6.4	70.9
#30	21.9	7.3	78.1
#50	9.6	12.2	90.4
#100	2.6	7.1	97.4
LBW	1.0	1.6	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-35**

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/27/2024 through 9/2/2024

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	58-003	Stoneco	1470	8.76	2.69	47.1
IA	58-003	Stoneco	450	2.68	2.69	14.4
2NS	81-019	Pleasant Lake	1200	7.26	2.65	38.5
Total Wt			3120	18.70		100.0

<----- Verify this number is 100%



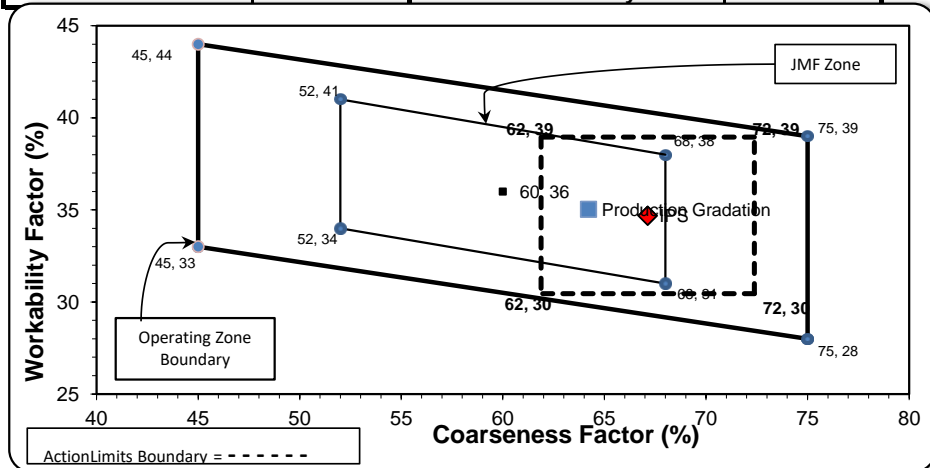
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	65.0	100.0	100.0	83.5	16.5	16.5
3/4"	42.0	100.0	100.0	72.7	10.8	27.3
1/2"	22.9	93.4	100.0	62.7	10.0	37.3
3/8"	19.6	73.4	100.0	58.3	4.4	41.7
#4	3.5	17.5	98.5	42.1	16.2	57.9
#8	2.2	3.7	87.0	35.0	7.0	65.0
#16	1.8	1.9	67.4	27.0	8.0	73.0
#30	1.7	1.5	46.1	18.7	8.3	81.3
#50	1.6	1.3	20.4	8.8	10.0	91.2
#100	1.5	1.2	2.9	2.0	6.8	98.0
LBW	1.2	1.0	0.4	0.9	1.1	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **64** **Workability Factor:** **35**



Initial Production Sample (IPS)

Coarseness Factor: **67**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	86.9	13.1	13.1
3/4"	76.1	10.8	23.9
1/2"	63.7	12.4	36.3
3/8"	56.2	7.5	43.8
#4	43.2	13.0	56.8
#8	34.7	8.5	65.3
#16	27.5	7.2	72.5
#30	20.6	7.0	79.4
#50	9.0	11.6	91.0
#100	2.1	6.9	97.9
LBW	1.0	1.1	99.0

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-39**

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Dates Test Represents: 8/27/2024 through 9/2/2024

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	920	5.63	2.62	30.0
IA	71-47	Presque Isle	900	5.50	2.62	29.3
2NS	44-051	Krake Willis Rd	1250	7.56	2.65	40.7
Total Wt			3070	18.69		100.0

<----- Verify this number is 100%



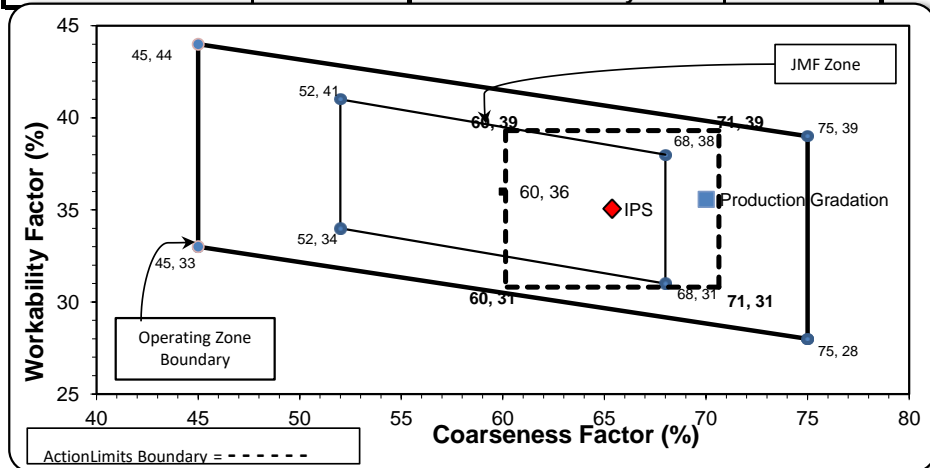
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.9	100.0	100.0	99.7	0.3	0.3
1"	30.8	100.0	100.0	79.3	20.4	20.7
3/4"	8.2	98.7	100.0	72.1	7.2	27.9
1/2"	2.8	71.4	100.0	62.5	9.6	37.5
3/8"	2.3	46.0	100.0	54.9	7.6	45.1
#4	2.0	6.6	99.5	43.0	11.8	57.0
#8	1.9	1.9	84.6	35.6	7.5	64.4
#16	1.8	1.4	68.1	28.7	6.9	71.3
#30	1.7	1.3	49.9	21.2	7.5	78.8
#50	1.7	1.3	23.0	10.3	11.0	89.7
#100	1.6	1.2	5.9	3.2	7.0	96.8
LBW	1.3	1.0	0.5	0.9	2.3	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor: **70** **Workability Factor:** **36**



Initial Production Sample (IPS)

Coarseness Factor: **65**
Workability Factor: **35**

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	99.6	0.4	0.4
1"	83.9	15.7	16.1
3/4"	74.1	9.8	25.9
1/2"	64.3	9.7	35.7
3/8"	57.5	6.8	42.5
#4	44.5	13.1	55.5
#8	35.1	9.4	64.9
#16	27.9	7.2	72.1
#30	21.7	6.2	78.3
#50	12.6	9.1	87.4
#100	3.5	9.1	96.5
LBW	1.2	2.4	98.8

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

PLANT #: **P-02**

Sample Date: 8/26/24

Concrete Grade: **P1M, 3500HP**

Contractor: _____

Dates Test Represents: 8/27/2024 through 9/2/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
CA	71-47	Presque Isle	1020	6.24	2.62	33.2
IA	71-47	Presque Isle	850	5.20	2.62	27.7
2NS	63-115	Ray Rd	1200	7.26	2.65	39.1
Total Wt			3070	18.70		100.0

<----- Verify this number is 100%



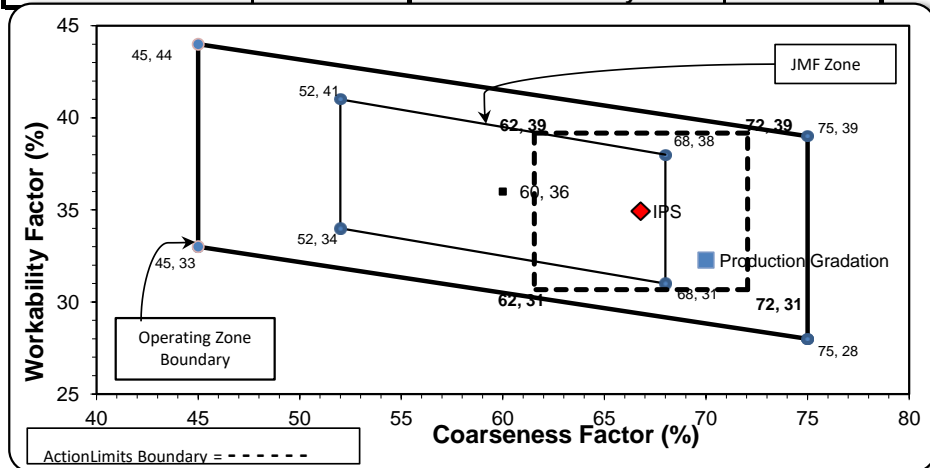
Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	CA	IA	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	98.9	100.0	100.0	99.6	0.4	0.4
1"	30.8	100.0	100.0	77.0	22.6	23.0
3/4"	8.2	98.7	100.0	69.1	7.9	30.9
1/2"	2.8	71.4	100.0	59.8	9.4	40.2
3/8"	2.3	46.0	100.0	52.6	7.2	47.4
#4	2.0	6.6	96.5	40.2	12.4	59.8
#8	1.9	1.9	79.6	32.3	7.9	67.7
#16	1.8	1.4	63.8	25.9	6.3	74.1
#30	1.7	1.3	48.0	19.7	6.2	80.3
#50	1.7	1.3	25.8	11.0	8.7	89.0
#100	1.6	1.2	6.7	3.5	7.5	96.5
LBW	1.3	1.0	0.8	1.0	2.5	99.0

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Coarseness Factor:	70	Workability Factor:	32
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Initial Production Sample (IPS)

Coarseness Factor:	67		
Workability Factor:	35		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	85.0	15.0	15.0
3/4"	72.3	12.7	27.7
1/2"	64.5	7.8	35.5
3/8"	56.5	8.0	43.5
#4	42.7	13.8	57.3
#8	34.9	7.8	65.1
#16	29.0	5.9	71.0
#30	21.0	8.0	79.0
#50	8.2	12.8	91.8
#100	1.6	6.5	98.4
LBW	0.7	0.9	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By: