

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-102**

Sample Date: 10/21/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 10/22/2024 through 10/28/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



Superior Materials, LLC
 30701 W. 10 Mile Rd.
 Suite 500
 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.9	100.0	100.0	99.9	0.1	0.1
3/4"	84.8	100.0	100.0	92.3	7.7	7.7
1/2"	46.1	99.5	100.0	72.5	19.7	27.5
3/8"	22.7	87.1	100.0	59.4	13.2	40.6
#4	4.3	6.8	99.1	41.5	17.9	58.5
#8	2.1	1.8	83.6	33.8	7.7	66.2
#16	1.6	1.4	64.3	26.0	7.8	74.0
#30	1.4	1.3	42.4	17.4	8.6	82.6
#50	1.4	1.3	18.5	8.1	9.3	91.9
#100	1.2	1.2	4.0	2.3	5.8	97.7
LBW	1.0	1.1	0.8	0.9	1.4	99.1

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

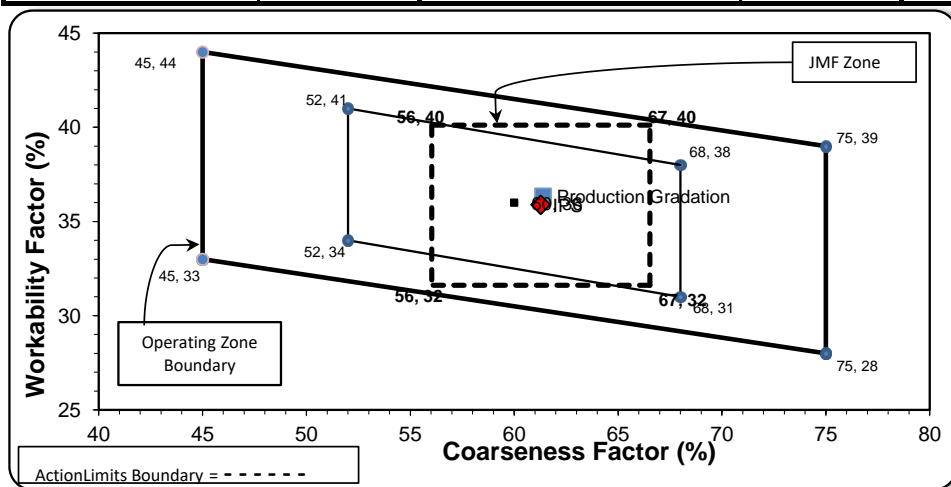
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	34	36.3
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Coarseness Factor:	61
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Workability Factor:	36
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-103**

Sample Date: 10/21/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 10/22/2024 through 10/28/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	63-114	Highland	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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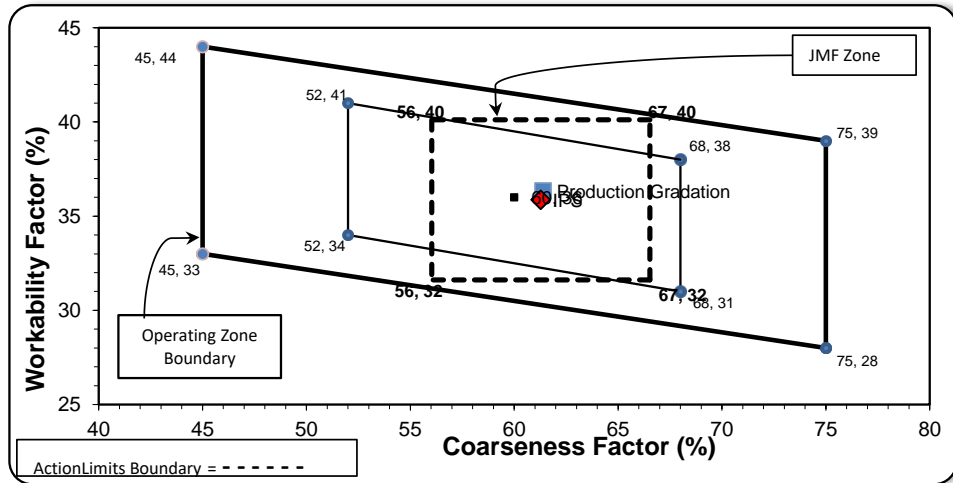
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.9	100.0	100.0	99.9	0.1	0.1
3/4"	84.8	100.0	100.0	92.3	7.7	7.7
1/2"	46.1	99.5	100.0	72.5	19.7	27.5
3/8"	22.7	87.1	100.0	59.4	13.2	40.6
#4	4.3	6.8	99.1	41.5	17.9	58.5
#8	2.1	1.8	83.6	33.8	7.7	66.2
#16	1.6	1.4	64.3	26.0	7.8	74.0
#30	1.4	1.3	42.4	17.4	8.6	82.6
#50	1.4	1.3	18.5	8.1	9.3	91.9
#100	1.2	1.2	4.0	2.3	5.8	97.7
LBW	1.0	1.1	0.8	0.9	1.4	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	61	Workability Factor:	34	36.3
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Coarseness Factor:	61		
Workability Factor:	36		
Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.2	10.1	10.8
1/2"	70.7	18.5	29.3
3/8"	60.7	10.0	39.3
#4	44.4	16.3	55.6
#8	35.9	8.5	64.1
#16	27.3	8.6	72.7
#30	19.1	8.2	80.9
#50	7.4	11.7	92.6
#100	1.9	5.6	98.1
LBW	0.7	1.2	99.3



PREPARED BY:
 SM, LLC Technical Service

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Aggregate Optimization Chart

PLANT #: 12

Sample Date: 10/21/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 10/22/2024 through 10/28/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1350	8.26	2.62	46.5
26A	71-47	Presque Isle	405	2.48	2.62	13.9
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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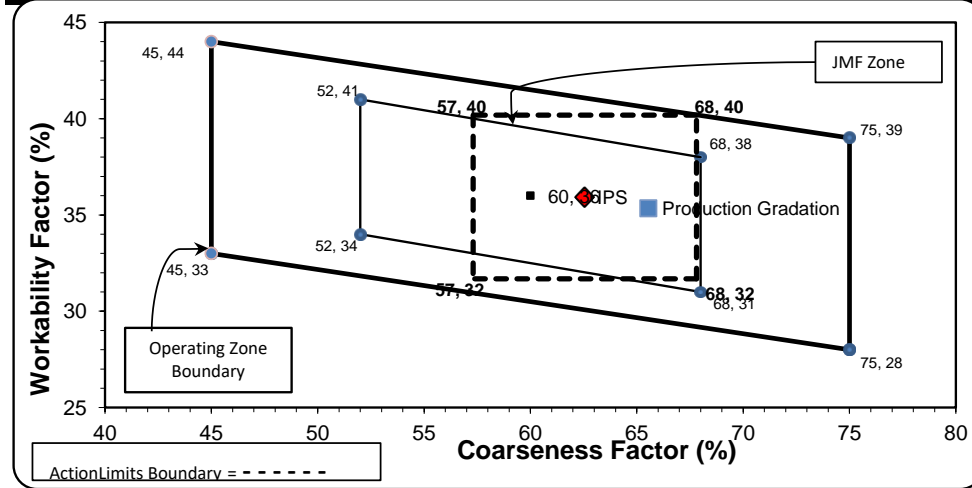
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	99.0	1.0	1.0
3/4"	76.9	100.0	100.0	89.3	9.7	10.7
1/2"	31.1	94.9	100.0	67.3	22.0	32.7
3/8"	10.4	83.0	100.0	56.0	11.3	44.0
#4	1.3	15.8	96.2	40.9	15.1	59.1
#8	1.2	3.9	80.2	32.9	8.0	67.1
#16	1.1	2.5	64.1	26.2	6.6	73.8
#30	1.1	2.1	49.4	20.4	5.9	79.6
#50	1.0	1.9	26.9	11.4	9.0	88.6
#100	1.0	1.7	6.7	3.4	8.0	96.6
LBW	0.7	1.5	0.9	0.9	2.5	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	33	Adjusted WF	35.4	Coarseness Factor:	63
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.0	10.3	11.0
1/2"	70.3	18.7	29.7
3/8"	59.9	10.4	40.1
#4	41.9	18.0	58.1
#8	35.9	6.0	64.1
#16	27.8	8.2	72.2
#30	18.9	8.8	81.1
#50	6.3	12.6	93.7
#100	1.7	4.6	98.3
LBW	1.0	0.7	99.0

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Aggregate Optimization Chart

PLANT #: p11

Contractor: _____

Sample Date: 10/21/24

Concrete Grade: DM, 4500HP

Dates Test Represents: 10/22/2024 through 10/28/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1355	8.29	2.62	46.6
26A	71-47	Presque Isle	400	2.45	2.62	13.8
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



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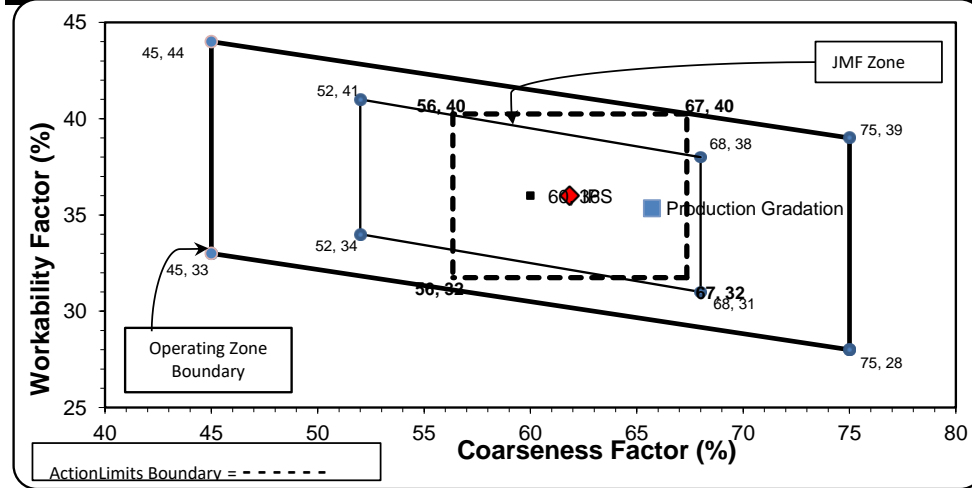
Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	99.0	1.0	1.0
3/4"	76.9	100.0	100.0	89.2	9.7	10.8
1/2"	31.1	94.9	100.0	67.2	22.1	32.8
3/8"	10.4	83.0	100.0	55.9	11.3	44.1
#4	1.3	15.8	96.2	40.9	15.0	59.1
#8	1.2	3.9	80.2	32.8	8.0	67.2
#16	1.1	2.5	64.1	26.2	6.6	73.8
#30	1.1	2.1	49.4	20.4	5.9	79.6
#50	1.0	1.9	26.9	11.4	9.0	88.6
#100	1.0	1.7	6.7	3.4	8.0	96.6
LBW	0.7	1.5	0.9	0.9	2.5	99.1

*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations

Adjusted WF Initial Production Sample (IPS)

Coarseness Factor: 66	Workability Factor: 33	Adjusted WF 35.3	Coarseness Factor: 62
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.0	5.0	5.0
1/2"	72.3	22.8	27.7
3/8"	60.4	11.8	39.6
#4	42.6	17.8	57.4
#8	36.0	6.6	64.0
#16	29.5	6.5	70.5
#30	20.3	9.2	79.7
#50	9.5	10.8	90.5
#100	3.4	6.1	96.6
LBW	1.3	2.1	98.7

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Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-38**

Sample Date: 10/21/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 10/22/2024 through 10/28/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	58-003	Stoneco	1500	8.94	2.69	50.8
26A	58-003	Stoneco	300	1.79	2.69	10.2
2NS	81-019	Pleasant Lake	1150	6.95	2.65	39.0
Total Wt			2950	17.68		100.0

<----- Verify this number is 100%



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Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	99.9	100.0	100.0	99.9	0.1	0.1
3/4"	84.8	100.0	100.0	92.3	7.7	7.7
1/2"	46.1	99.5	100.0	72.5	19.7	27.5
3/8"	22.7	87.1	100.0	59.4	13.2	40.6
#4	4.3	6.8	97.7	41.0	18.4	59.0
#8	2.1	1.8	84.8	34.3	6.7	65.7
#16	1.6	1.4	66.4	26.8	7.5	73.2
#30	1.4	1.3	45.8	18.7	8.1	81.3
#50	1.4	1.3	22.7	9.7	9.0	90.3
#100	1.2	1.2	5.1	2.7	7.0	97.3
LBW	1.0	1.1	0.7	0.9	1.8	99.1

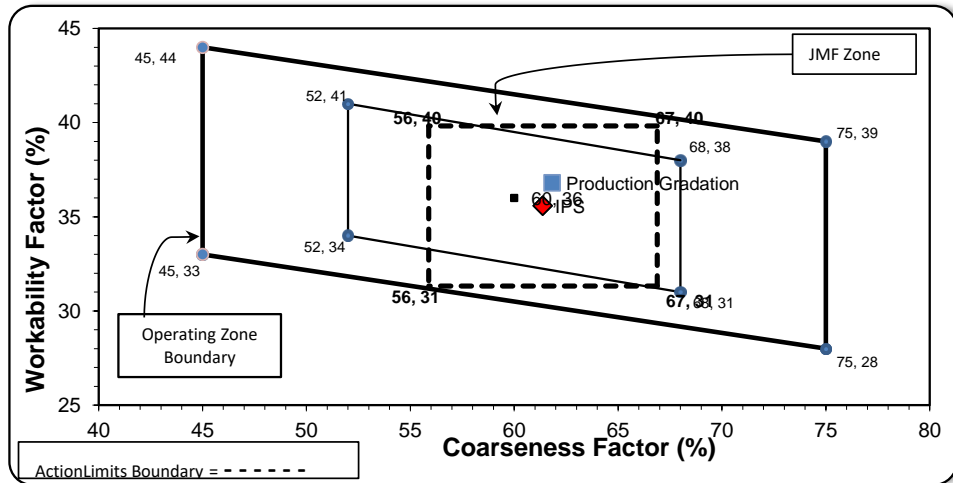
*Maximum % Retained must be above the 3/8" sieve.
 *Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
 *% Retained must be at least 4% for the 3/4" sieve when a 1.5" max. size (nom. Max. 1.0") aggregate is used.

Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor: 62	Workability Factor: 34	36.8
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Coarseness Factor: 61

Workability Factor: 36



Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	99.3	0.7	0.7
3/4"	89.1	10.2	10.9
1/2"	70.5	18.6	29.5
3/8"	60.5	10.0	39.5
#4	44.1	16.4	55.9
#8	35.6	8.5	64.4
#16	27.7	7.9	72.3
#30	20.6	7.1	79.4
#50	8.7	11.8	91.3
#100	1.6	7.1	98.4
LBW	1.1	0.6	98.9

PREPARED BY:
 SM, LLC Technical Service

Approved By:

Aggregate Optimization Chart

Production Gradation Report

PLANT #: **P-02**

Sample Date: 10/21/24

Concrete Grade: DM, 4500HP

Contractor: _____

Dates Test Represents: 10/22/2024 through 10/28/2024

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft ³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1350	8.26	2.62	46.5
26A	71-47	Presque Isle	405	2.48	2.62	13.9
2NS	63-115	Ray Rd	1150	6.95	2.65	39.6
Total Wt			2905	17.69		100.0

<----- Verify this number is 100%



Superior Materials, LLC
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 Farmington Hills, MI 48336

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.8	100.0	100.0	99.0	1.0	1.0
3/4"	76.9	100.0	100.0	89.3	9.7	10.7
1/2"	31.1	94.9	100.0	67.3	22.0	32.7
3/8"	10.4	83.0	100.0	56.0	11.3	44.0
#4	1.3	15.8	96.2	40.9	15.1	59.1
#8	1.2	3.9	80.2	32.9	8.0	67.1
#16	1.1	2.5	64.1	26.2	6.6	73.8
#30	1.1	2.1	49.4	20.4	5.9	79.6
#50	1.0	1.9	26.9	11.4	9.0	88.6
#100	1.0	1.7	6.7	3.4	8.0	96.6
LBW	0.7	1.5	0.9	0.9	2.5	99.1

*Maximum % Retained must be above the 3/8" sieve.

*Any two adjacent sieves must equal 10% except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for each sieve except max.,

nom. max., #100 and #200 sieves.

*% Retained must be at least 4% for the 3/4" sieve when

a 1.5" max. size (nom. Max. 1.0") aggregate is used.

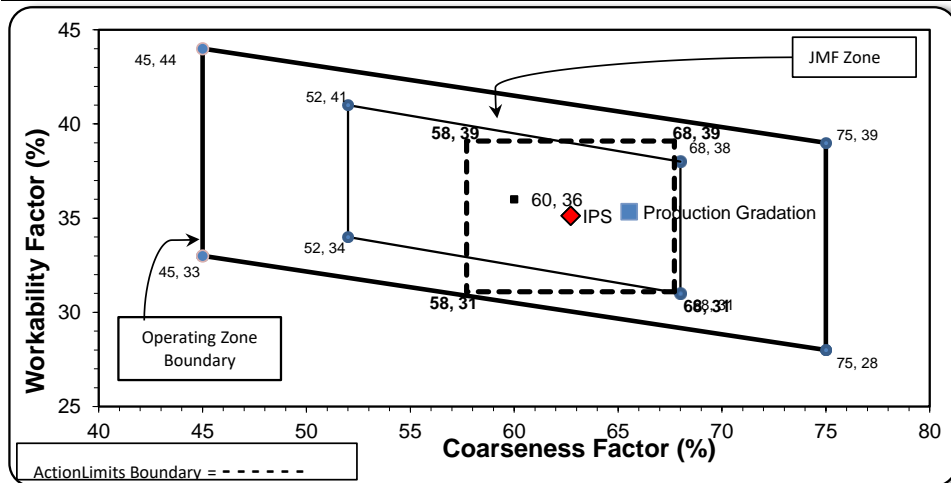
Production Gradation Batch Plant Gradations Aggregate Supplier Gradations Adjusted WF Initial Production Sample (IPS)

Coarseness Factor:	66	Workability Factor:	33	35.4
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Coarseness Factor:	63
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Workability Factor:	35
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Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	95.1	4.9	4.9
1/2"	74.6	20.5	25.4
3/8"	59.3	15.3	40.7
#4	42.1	17.2	57.9
#8	35.1	7.1	64.9
#16	29.2	5.9	70.8
#30	21.9	7.3	78.1
#50	9.6	12.4	90.4
#100	2.4	7.2	97.6
LBW	0.9	1.5	99.1



PREPARED BY:
 SM, LLC Technical Service

Approved By: